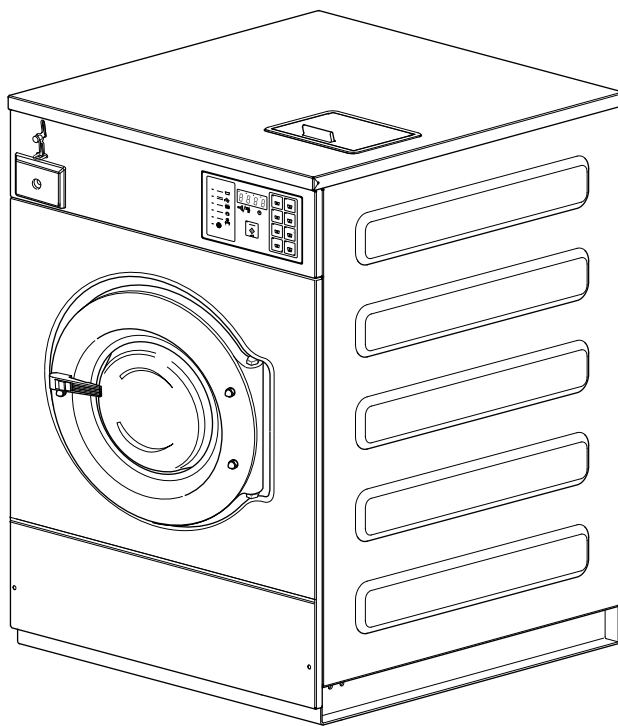


Washer-Extractor

Cabinet Freestanding
Coin Models

Refer to Page 3 for Model Numbers



CFD9C_9001911

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

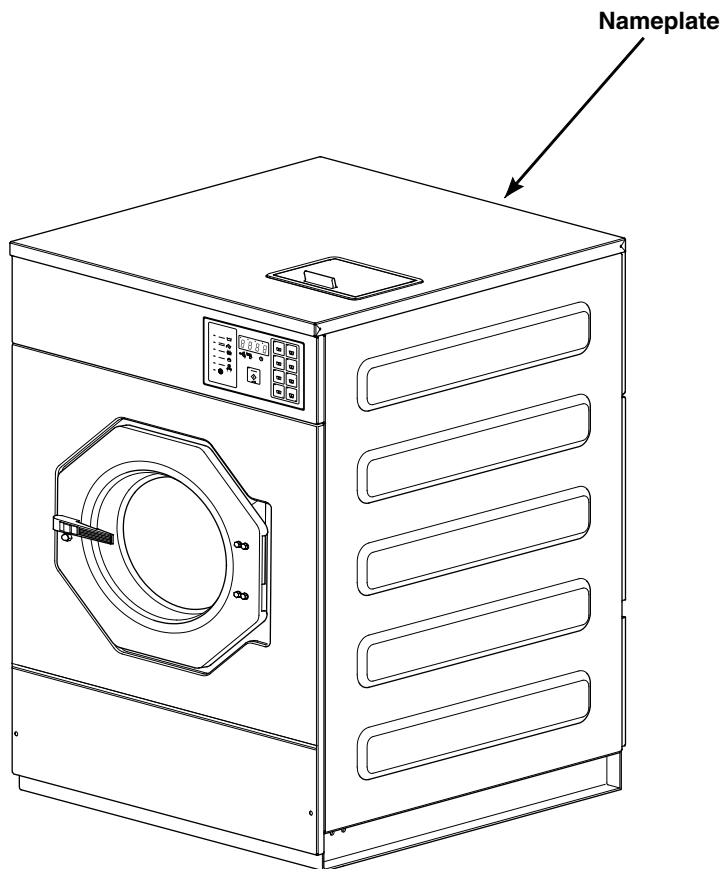
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



CFD1C_9001911

Model Identification

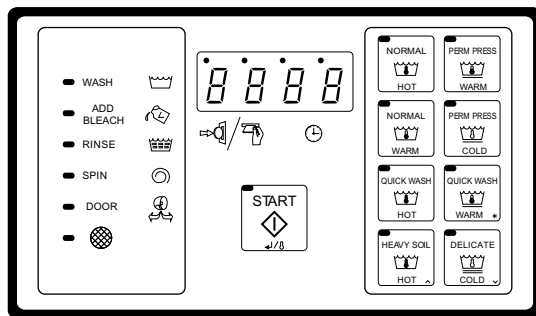
Information in this manual is applicable to these washer-extractor models:

NX018BVPA7	SX018BVPA7
NX018BVQA7	SX018BVQA7
NX018BVXA7	SX018BVXA7
NX018BVXM7	SX018BVXM7
NX18BVPA6	SX18BVPA7
NX18BVPA7	SX18BVQA7
NX18BVQA6	SX18BVXA7
NX18BVQA7	SX18BVXM7
NX18BVXA6	SX030BVPA7
NX18BVXA7	SX030BVQA7
NX18BVXM6	SX030BVXA7
NX18BVXM7	SX030BVXM7
NX030BVPA7	SX30BVPA7
NX030BVQA7	SX30BVQA7
NX030BVXA7	SX30BVXA7
NX030BVXM7	SX30BVXM7
NX30BVPA6	
NX30BVPA7	
NX30BVQA6	
NX30BVQA7	
NX30BVXA6	
NX30BVXA7	
NX30BVXM6	
NX30BVXM7	

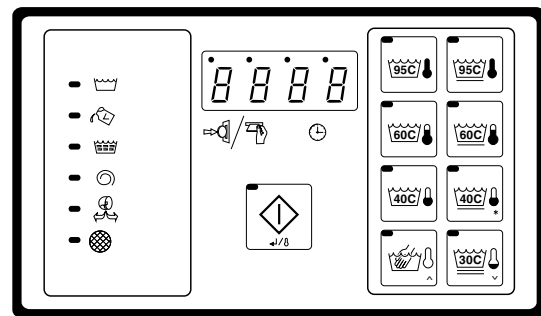
Cabinet Freestanding Washer-Extractor Product Overview

1 2 3 4 5 6 7

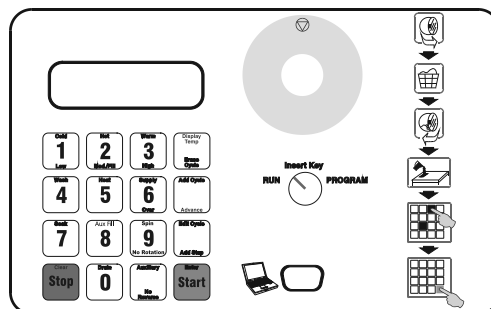
Model No. *X55PVXM60001
 Serial No. 0000000000
 Voltage 200-240/50-60/1-3 Amps 12
 Required Circuit Breaker Amps 15
 Hz 50-60 Wire 2/3+PE Phase 1/3
 Max. Load 55 LB 25 KG Max. Speed 1000 RPM
 Elec. Heating KW Steam Press. PSI BAR



B Computer (Domestic)



B Computer (International)



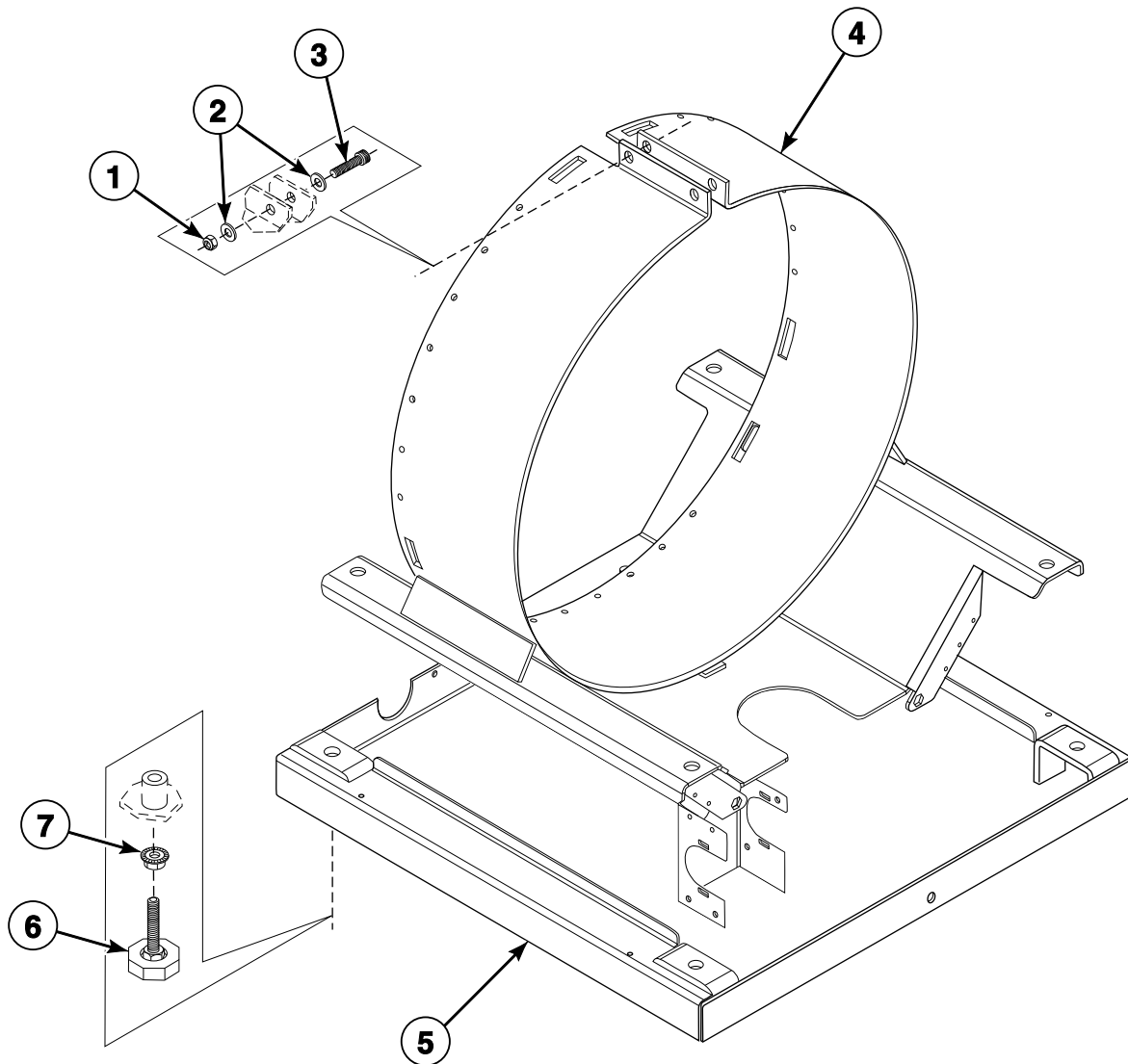
WE-8 Micro

CFD266P_9001911

Cabinet Freestanding Washer-Extractor Product Overview

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	HX NX SX UX
2	-	Capacity (Pounds)	018 030 18 25 30 35 55 75 100 135 165
3	-	Control	B (B Computer) P (WE-8 Micro)
4	-	Speed	V (Variable)
5	-	Voltage	N (440-480/50-60/3/3) P (380-415/50-60/3/3) Q (200-240/50-60/3/3) X (200-240/50-60/1/3)
6	-	OEM	A F M U
7	-	Design	6 and 7

Frame - 18 Pound Models

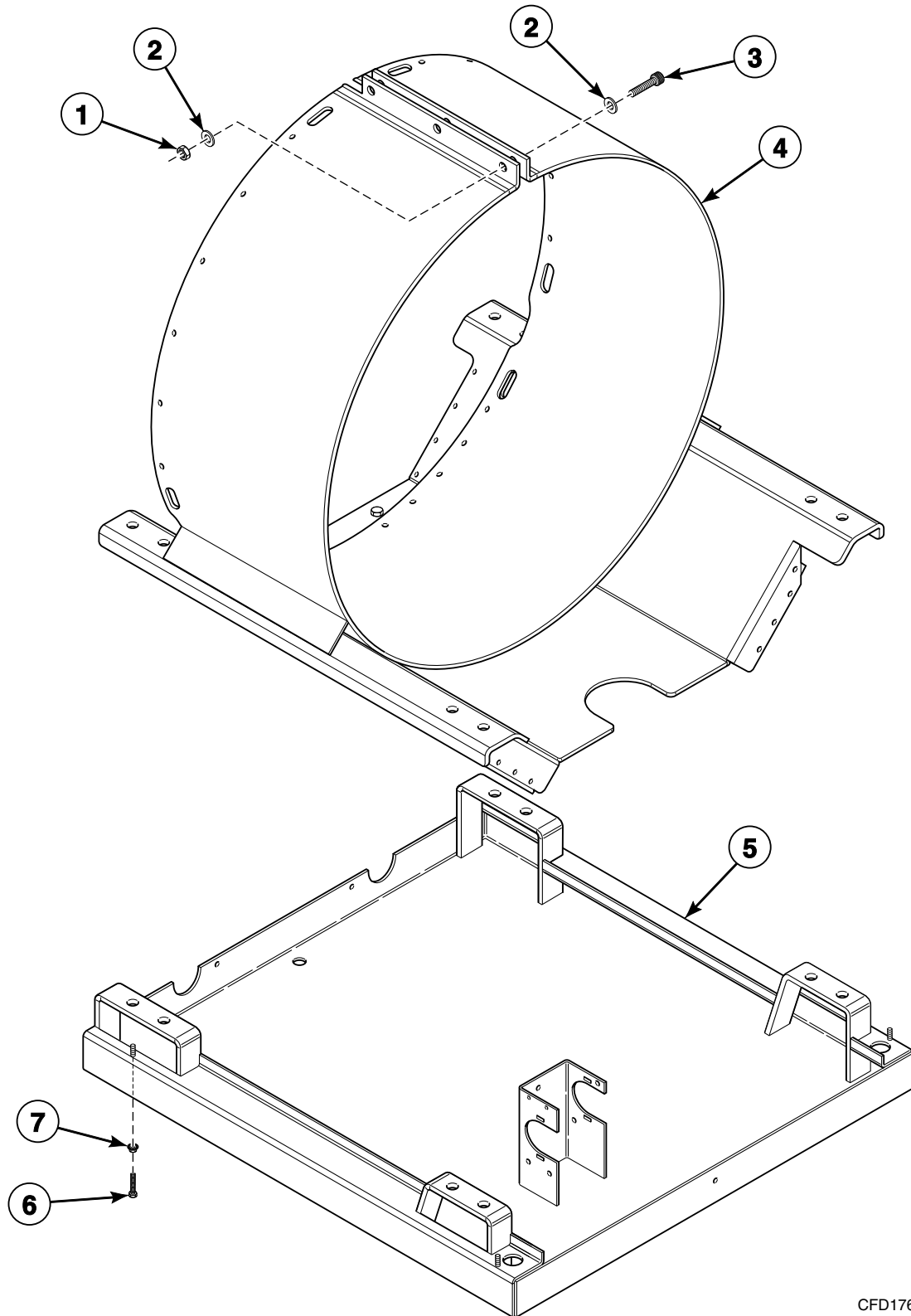


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Frame - 18 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001264	Nut	
2	9001212	Washer	
3	9001300	Screw	
4	9001914	Tub Support	
5	9001915	Frame	
6	9001621	Leveling Leg	Optional
7	9001916	Nut	Optional

Frame - 30 Pound Models

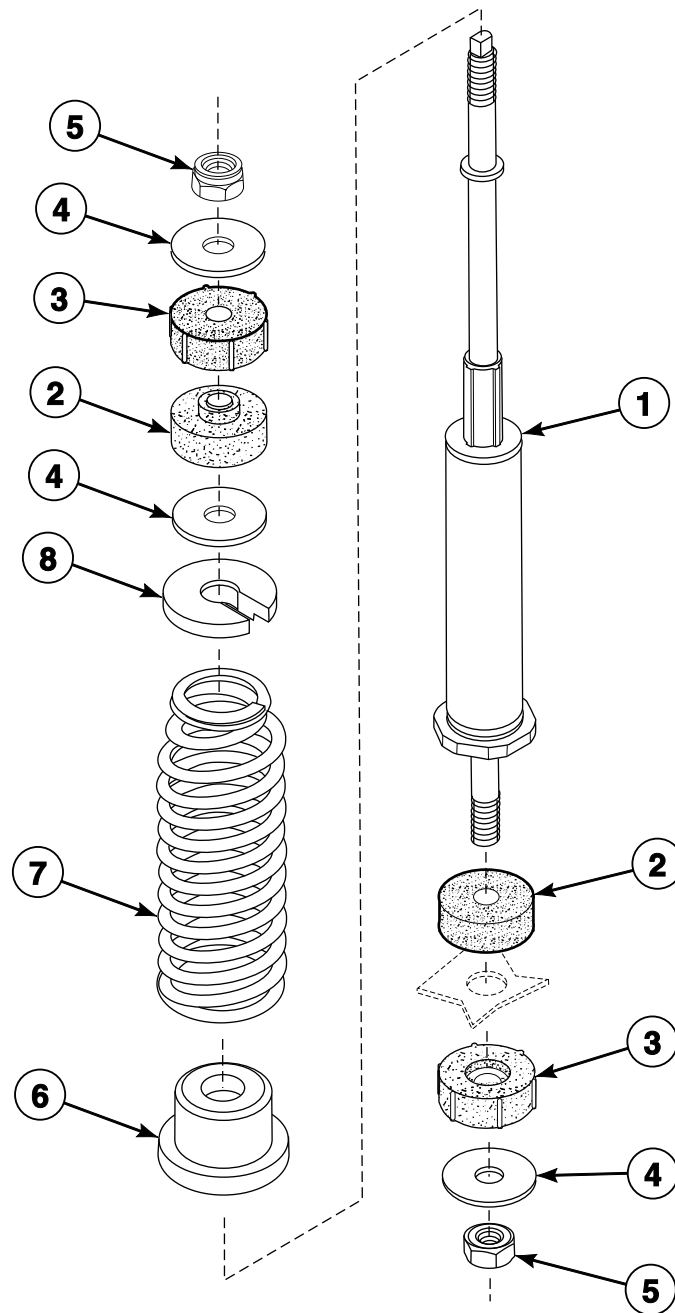


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Frame - 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001264	Nut	
2	9001212	Washer	
3	9001300	Screw	
4	9001971	Tub Support	
5	9001915	Frame	
6	9001621	Leveling Leg	Optional
7	9001916	Nut	Optional

Shock and Spring Assembly

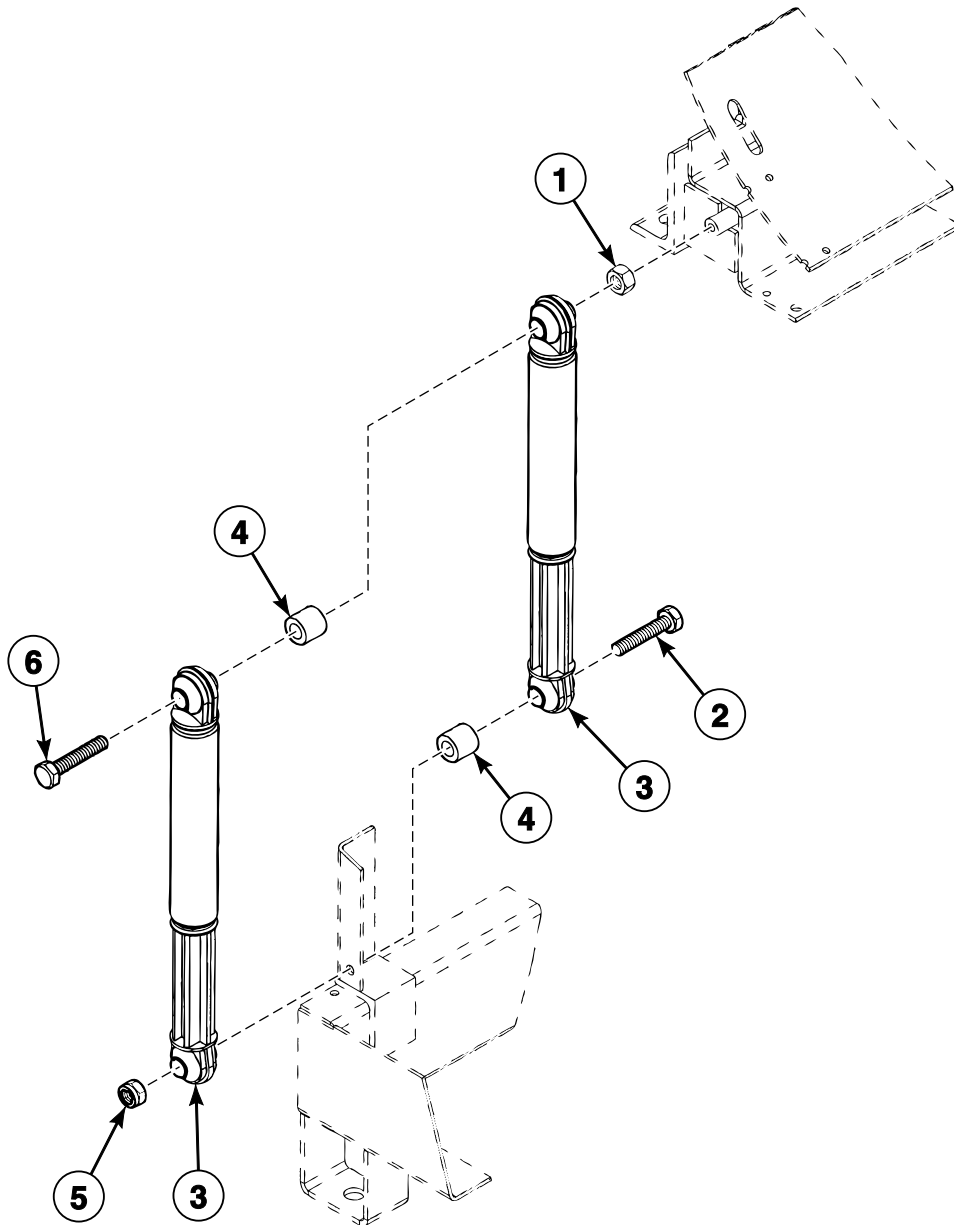


CFD140P_9001911

Shock and Spring Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001613	Shock Absorber	
2	9001615	Fastening Rubber	
3	9001616	Fastening Rubber	
4	9001220	Washer	
5	9001263	Nut	
6	9001610	Spring Seat Bottom	
7	9001618	Suspension Spring	18 pound models
	9001609	Suspension Spring	30 pound models
8	9001611	Spring Holder Top	

Shock and Spring Assembly - Models Starting 3/31/10

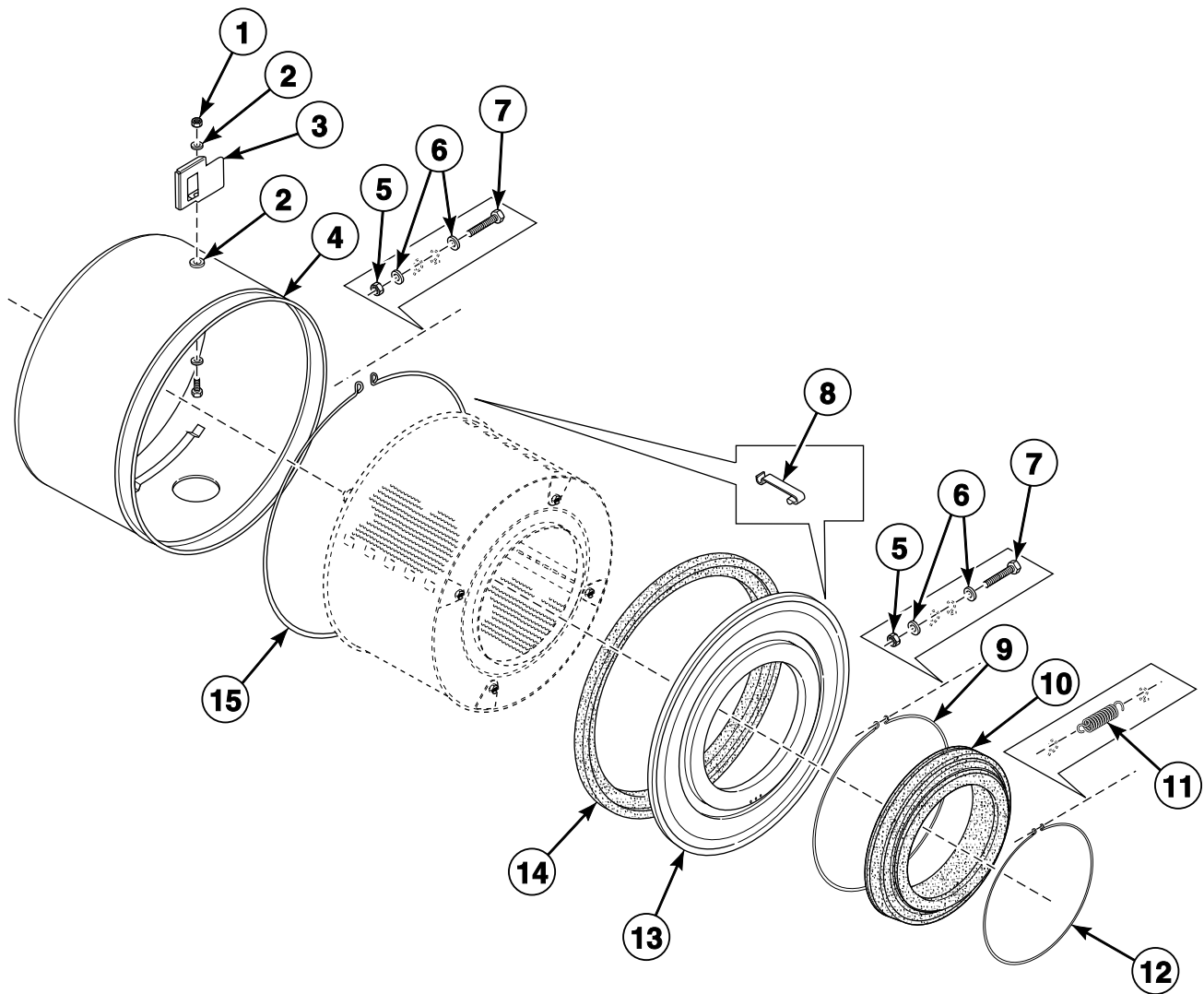


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Shock and Spring Assembly - Models Starting 3/31/10

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001248	Nut	
2	206/00052/00	Bolt	
3	9001614	Shock Absorber	
4	224/00054/00	Separator	
5	9001263	Nut	
6	206/00060/00	Bolt	

Shell

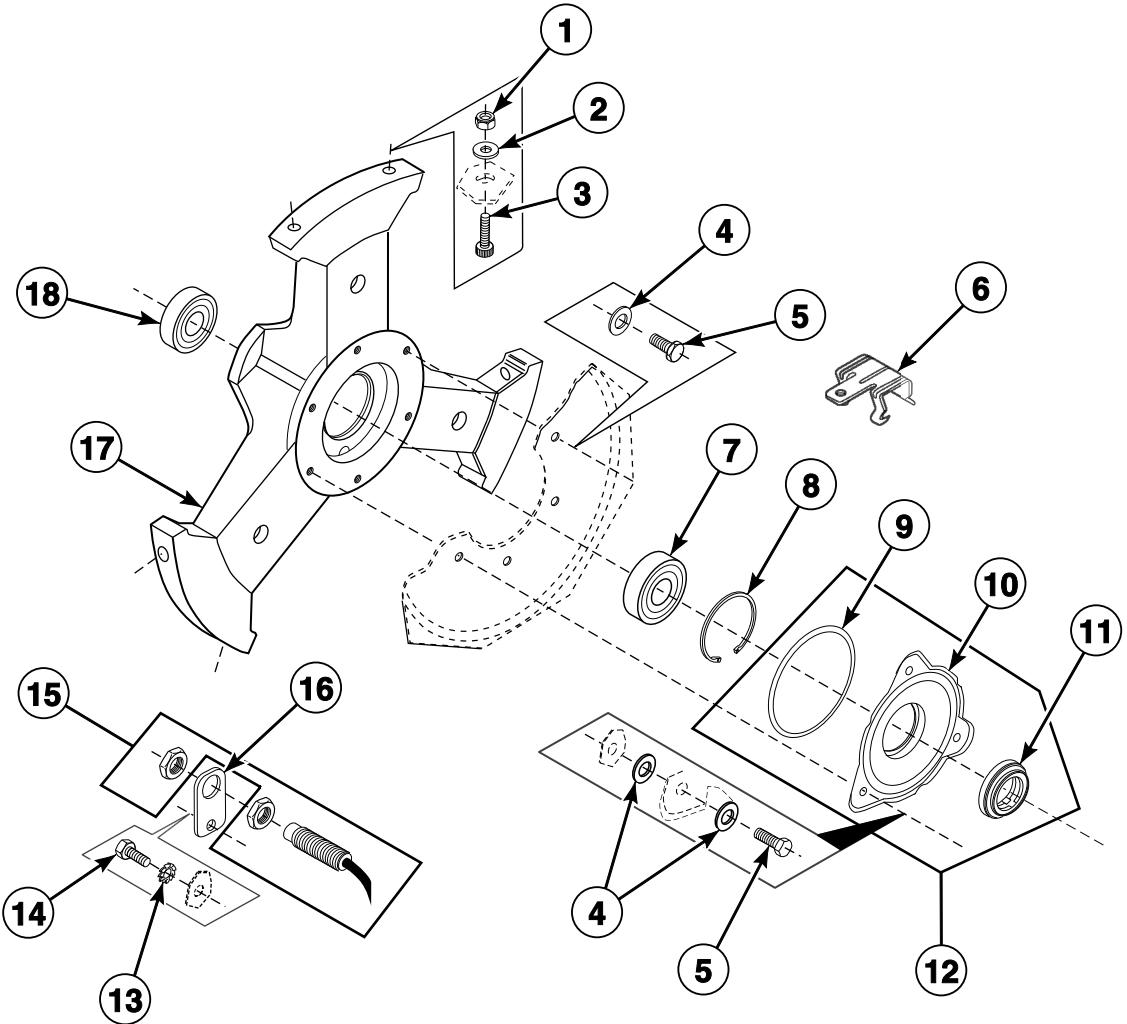


CFD651P_9001911

Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001263	Nut	
2	9001216	Washer	
3	9001917	Tilt Detector Plate	
4	9001918	Tub	Models NX018BVPA7, NX018BVQA7, NX18BVPA6, NX18BVPA7, NX18BVQA6, NX18BVQA7, SX018BVPA7, SX018BVQA7, SX18BVPA7 and SX18BVQA7; Electric heating
	9001919	Tub	Models NX018BVXA7, NX018BVXM7, NX18BVXA6, NX18BVXA7, NX18BVXM6, NX18BVXM7, SX018BVXA7, SX018BVXM7, SX18BVXA7 and SX18BVXM7; Standard and steam heating
	9001974	Tub	Models NX018BVPA7, NX018BVQA7, NX30BVPA6, NX30BVPA7, NX30BVQA6, NX30BVQA7, SX030BVPA7, SX030BVQA7, SX30BVPA7 and SX30BVQA7; Electric heating
	9001975	Tub	Models NX018BVXA7, NX018BVXM7, NX30BVXA6, NX30BVXA7, NX30BVXM6, NX30BVXM7, SX030BVXA7, SX030BVXM7, SX30BVXA7 and SX30BVXM7; Standard and steam heating
5	9001254	Nut	
6	9001214	Washer	
7	206/00032/00	Bolt	
8	9001464	Tub Front Panel Clip	
9	238/00017/00	Clamp	
10	255/00123/00	Boot	Gray
11	238/00013/00	Fastening Ring	
12	238/00014/00	Spring	
13	9001922	Tub Front	18 pound models
	9001976	Tub Front	30 pound models
14	9001548	Tub Front Gasket	Sold per meter
15	9001463	Tub Front Ring Clamp	18 pound models
	9001484	Tub Front Ring Clamp	30 pound models

Bearing Assembly - Models Through 1/30/11



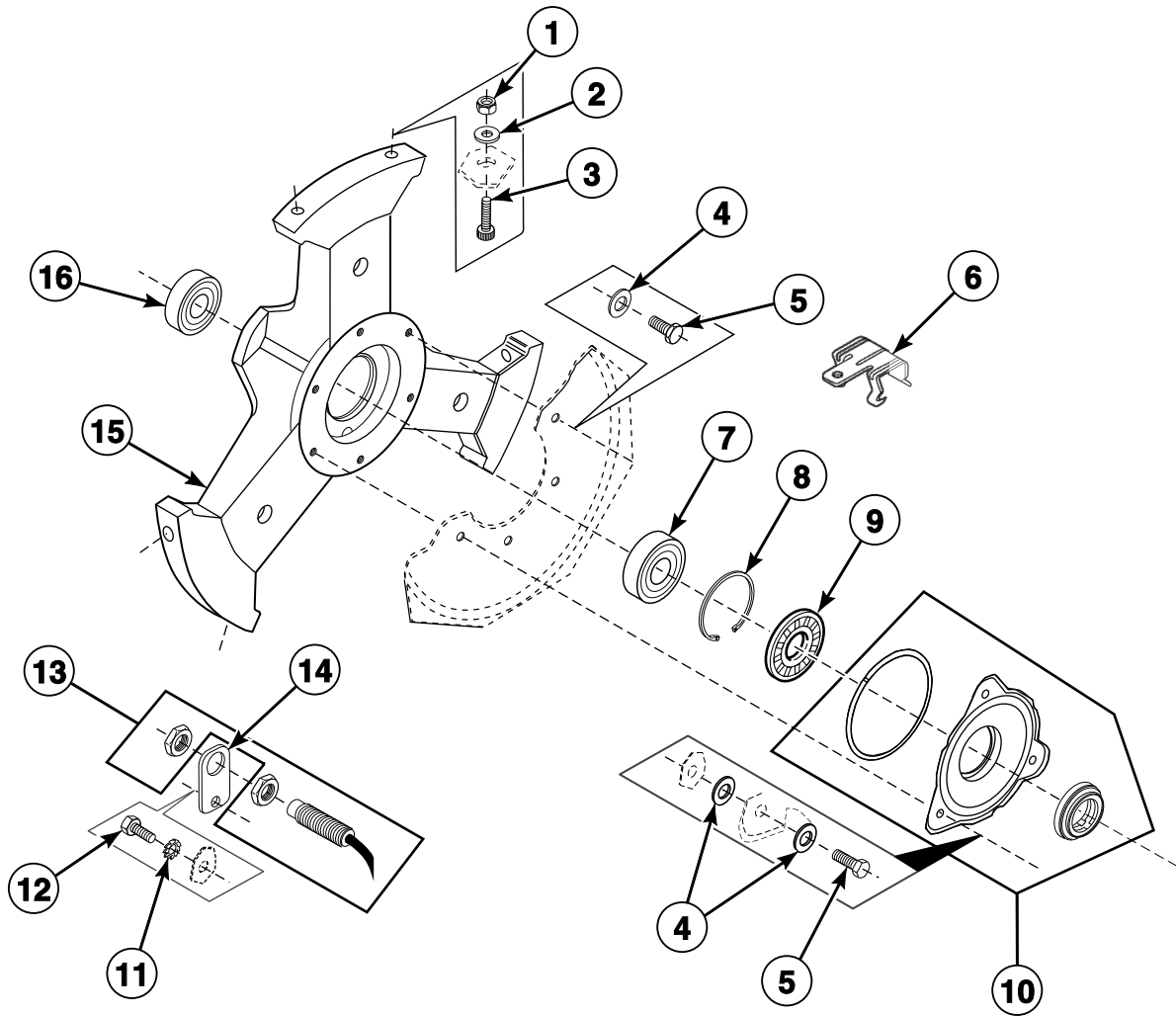
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Bearing Assembly - Models Through 1/30/11

REF	PART NO.	DESCRIPTION	COMMENTS
	380P3	Bearing Replacement Tool Kit	18 pound models
	381P3	Bearing Replacement Tool Kit	30 pound models
	387P4	Bearing Replacement Kit	18 pound models; Includes items 1, 5, 7, 12, 18, 9001462 Counter Ring, 223/00242/10 Tub Gasket and F8382001P Deflector Inlet
	388P4	Bearing Replacement Kit	30 pound models; Includes items 4, 5, 7, 12, 18, 9001438 Counter Ring, 223/00242/20 Tub Gasket and F8382001P Deflector Inlet
1	9001264	Nut	
2	9001218	Washer	
3	9001300	Screw	18 pound models
	9001303	Screw	30 pound models
4	9001225	Washer	
5	9001272	Bolt	
6	9001559	Caddy Bracket	4H58-4
	9001560	Caddy Bracket	4H912
7	F100137	Bearing	18 pound models
	9001438	Ball Bearing	30 pound models
8	9001453	Retainer Ring	18 pound models
	9001440	Retainer Ring	30 pound models
9	9001460	O-Ring	
10	9001032	Seal Cover	18 pound models
	N/A	Seal Cover	30 pound models
11	9001461	Shaft Seal	18 pound models
	9001482	Shaft Seal	30 pound models
12	9001699	Shaft Seal Holder	Includes items 4, 5 and 9-11
	9001117	Seal Holder Assembly	Includes items 4, 5 and 9-11; 18 pound models requires 9001323 Cylinder and Shaft Assembly; 30 pound models requires 9001977 Cylinder and Shaft Assembly
13	9001241	Washer	
14	9001274	Bolt	
15	210/00075/00	Speed Detector	
16	N/A	Speed Detector Bracket	
17	152/10117/01	Bearing Housing Assembly	18 pound models
	152/10118/01	Bearing Housing Assembly	30 pound models
18	215/00001/13	Ball Bearing	18 pound models
	F100134	Bearing	30 pound models

N/A = Part no longer available

Bearing Assembly - Models Starting 1/31/11



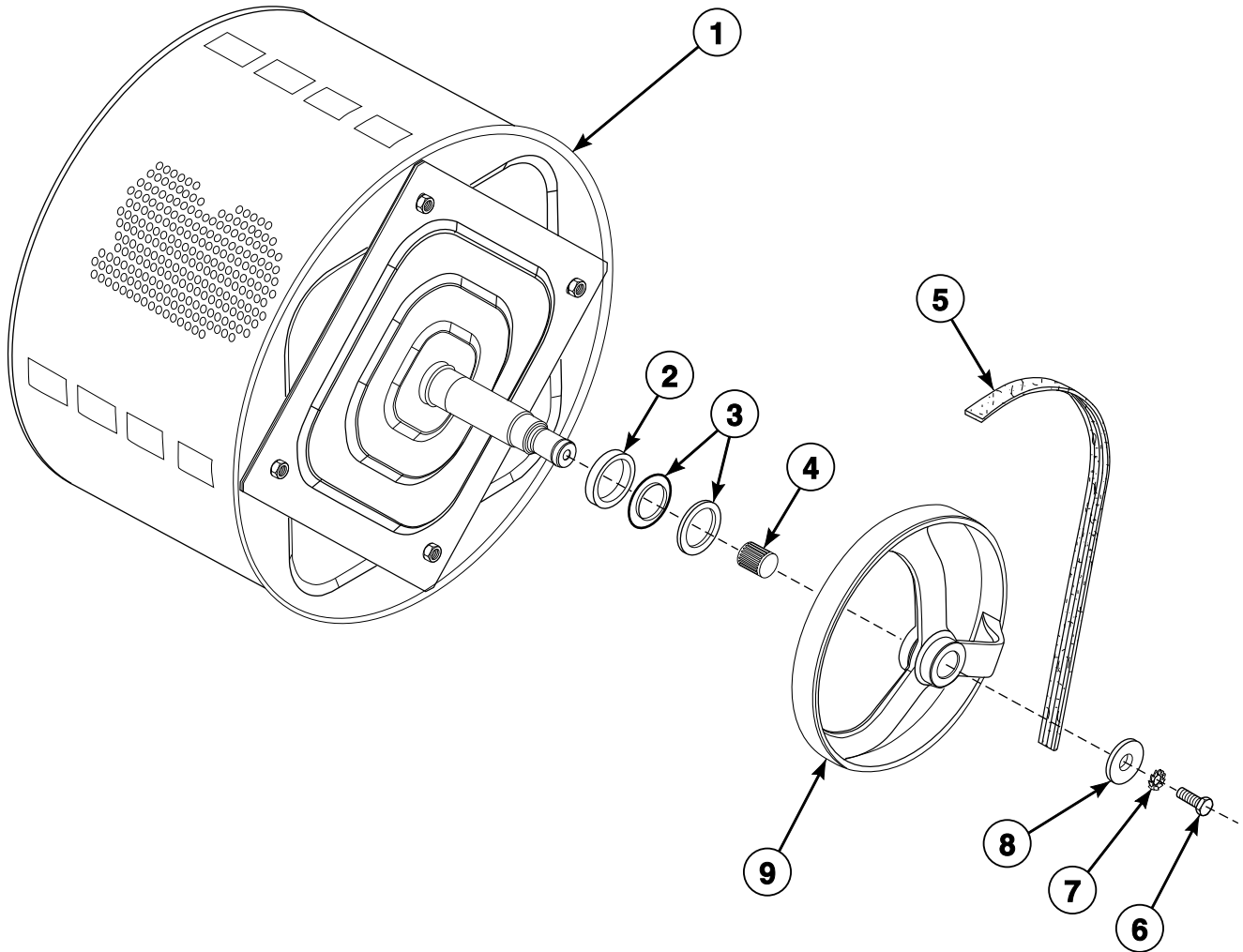
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Bearing Assembly - Models Starting 1/31/11

REF	PART NO.	DESCRIPTION	COMMENTS
	380P3	Bearing Replacement Tool Kit	18 pound models
	381P3	Bearing Replacement Tool Kit	30 pound models
	3881P	Bearing Kit	18 pound models; Includes items 4, 5, 7, 9, 10, 16, 9001462 Counter Ring, 223/00242/10 Tub Gasket
	3882P	Bearing Kit	30 pound models; Includes items 4, 5, 7, 9, 10, 16, 9001483 Counter Ring, 223/00242/20 Tub Gasket
1	9001264	Nut	
2	9001218	Washer	
3	9001300	Screw	18 pound models
	9001303	Screw	30 pound models
4	9001225	Washer	
5	9001272	Bolt	
6	9001559	Caddy Bracket	4H58-4
	9001560	Caddy Bracket	4H912
7	F100137	Bearing	18 pound models
	9001438	Ball Bearing	30 pound models
8	9001453	Retainer Ring	18 pound models
	9001440	Retainer Ring	30 pound models
9	B12332201	Lip Seal	18 pound models
	B12332301	Lip Seal	30 pound models
10	B12333601	Seal Plate Assembly	18 pound models; Requires B12379701 Basket (3mm) or B12380201 Basket (9 mm)
	B12333701	Seal Plate Assembly	30 pound models; Requires B12380101 Basket (3 mm) or B12380201 Basket (9 mm)
11	9001241	Washer	
12	9001274	Bolt	
13	210/00075/00	Speed Detector	
14	N/A	Speed Detector Bracket	
15	152/10117/01	Bearing Housing Assembly	18 pound models
	152/10118/01	Bearing Housing Assembly	30 pound models
16	215/00001/13	Ball Bearing	18 pound models
	F100134	Bearing	30 pound models

N/A = Part no longer available

Basket, Pulley and Belt

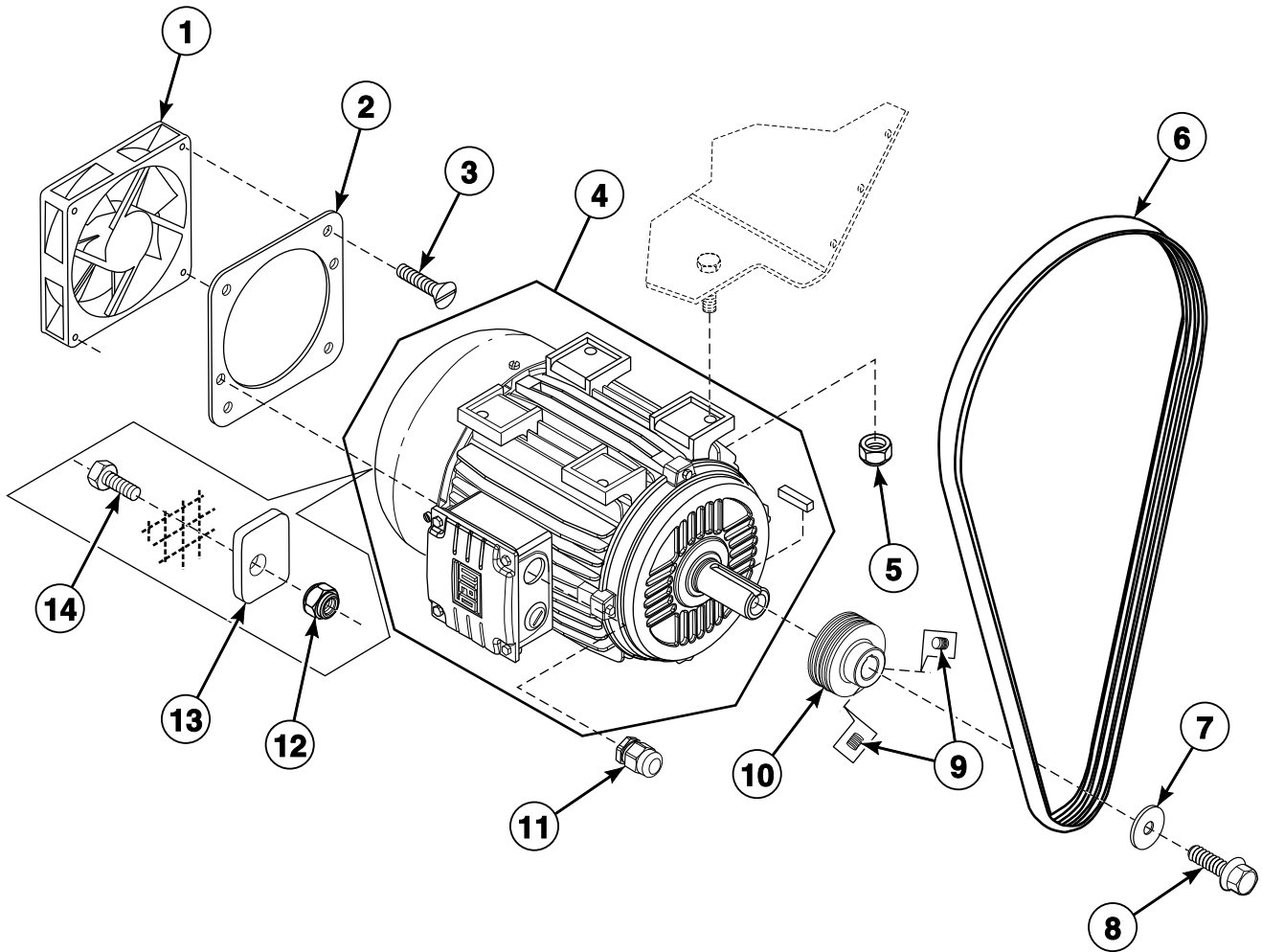


CFD143P_9001911

Basket, Pulley and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001923	Cylinder and Shaft Assembly	18 pound models; Models through 1/30/11; Requires 9001117 Seal Holder Assembly
	B12379701	Basket and Shaft Assembly	18 pound models; 3 mm; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly
	B12379801	Basket and Shaft Assembly	18 pound models; 9 mm; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly
	B12542701	Basket Kit	18 pound models through 1/30/11; Includes B12379701 Basket and Shaft Assembly and 3881P Bearing Kit
	9001977	Cylinder and Shaft Assembly	30 pound models; Models through 1/30/11; Requires 9001117 Seal Holder Assembly
	B12380101	Basket and Shaft Assembly	30 pound models; 3 mm; Models starting 1/31/11; Requires B12333701 Seal Plate Assembly
	B12380201	Basket and Shaft Assembly	30 pound models; 9 mm; Models starting 1/31/11; Requires B12333701 Seal Plate Assembly
	B12542901	Basket Kit	30 pound models through 1/30/11; Includes B12380101 Basket and Shaft Assembly and 3882P Bearing Kit
2	217/00100/00	Bearing Spacer	18 pound models
	9001980	Bearing Spacer	30 pound models
3	9001462	Counter Ring	18 pound models
	9001483	Counter Ring	30 pound models
4	9001928	Tolerance Ring	
5	9001929	Belt	18 pound models
	9001981	Belt	30 pound models
6	9001285	Bolt	
7	9001239	Washer	
8	9001220	Washer	
9	9001930	Pulley	

Motor and Belt



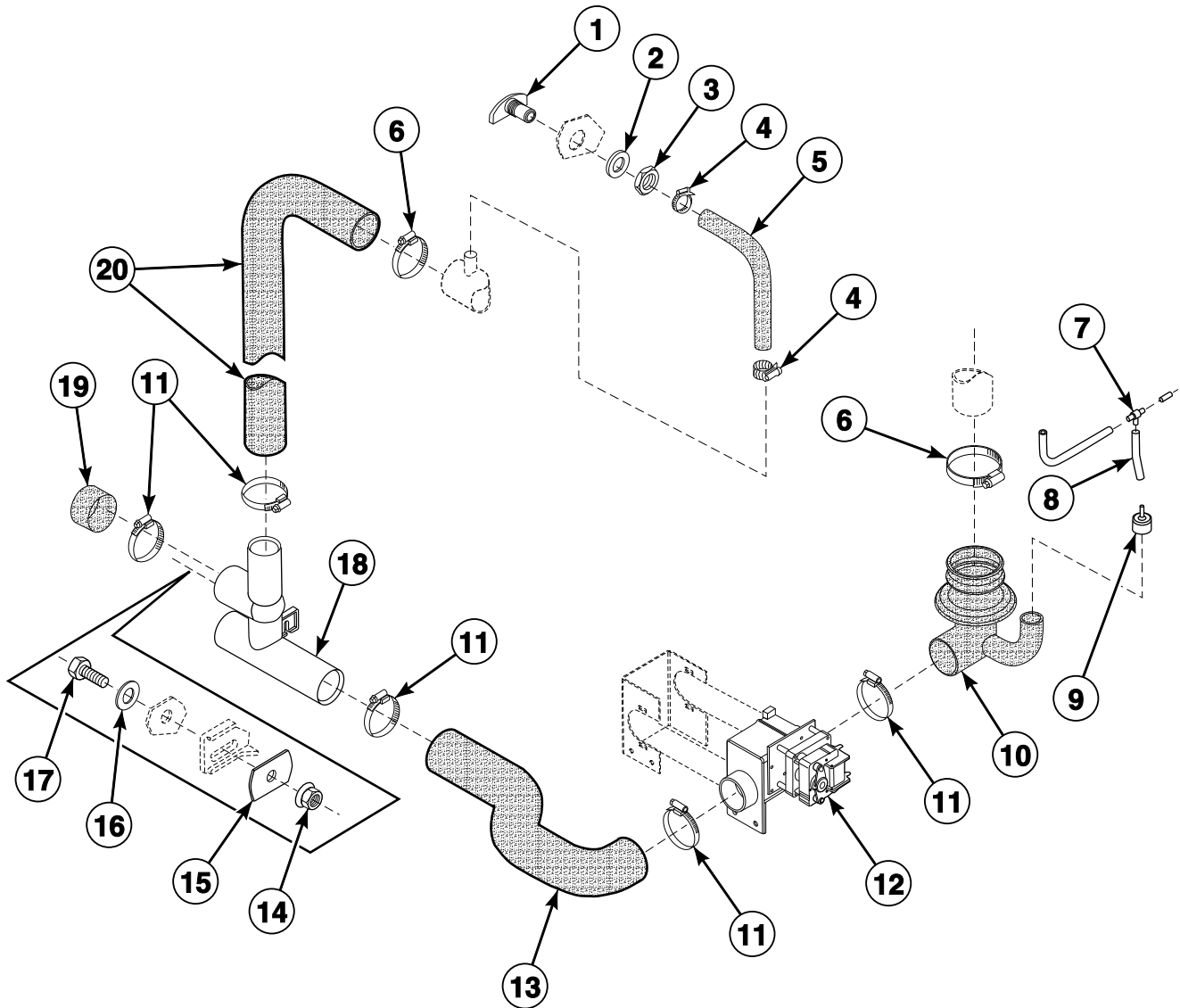
CFD144P_9001911

Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001382	Motor and Inverter Fan	Includes 9002031 Fan Harness
2	N/A	Plate-Fan Drain Assembly	
3	9001336	Screw	
4	B12510501	Motor	18 pound models; Includes key
	B12510601	Motor	30 pound models; Includes key
5	9001262	Nut	
6	9001929	Belt	18 pound models
	9001981	Belt	30 pound models
7	9001213	Washer	
8	9001310	Bolt	
9	9001302	Screw	
10	9001931	Motor Pulley	18 pound models
	9001982	Motor Pulley	30 pound models
11	9001433	Cordlock	18 pound models
	9001434	Cordlock	30 pound models
12	9001268	Nut	
13	N/A	Bearing Retainer Ring	
14	9001301	Bolt	

N/A = Part no longer available

Drain Assembly - Models Through 3/30/10

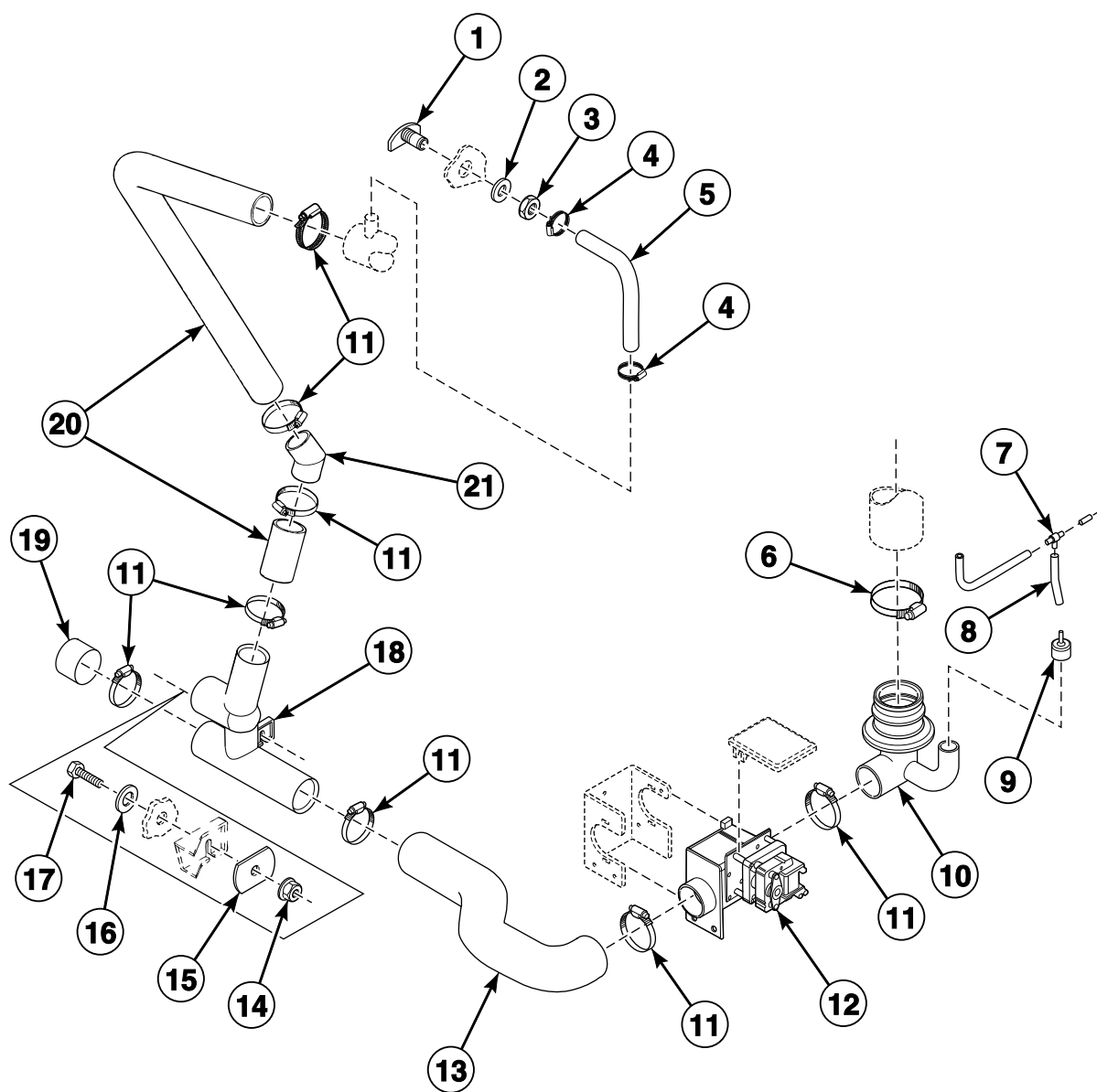


CFD145P_9001911

Drain Assembly - Models Through 3/30/10

REF	PART NO.	DESCRIPTION	COMMENTS
	900/00116/00	Drain Valve Harness	
1	9001487	Prewash and Mainwash Nozzle	
2	9001209	Washer	
3	9001270	Nut	
4	F200205	Hose Clamp	No. 10
5	9001499	Water Hose	Sold per meter
6	9001495	Hose Clamp	
7	223/00173/10	Pressure Switch Hose Tee	
8	223/00333/00	Pressure Hose	
9	9001932	Pressure Switch Cap	
10	9001933	Tub to Drain Valve Hose	
11	9001494	Hose Clamp	
12	9001934	Drain Valve	
13	9001935	Drain Valve to Drain Hose	
14	9001311	Nut	
15	9001037	Outlet Pipe Plate Assembly	
16	9001214	Washer	
17	9001295	Bolt	
18	9001936	Drain Pipe	
19	9001937	Drain Pipe Cap	
20	9001527	Overflow Hose	18 pound models
	9001983	Overflow Hose	30 pound models

Drain Assembly - Models Starting 3/31/10

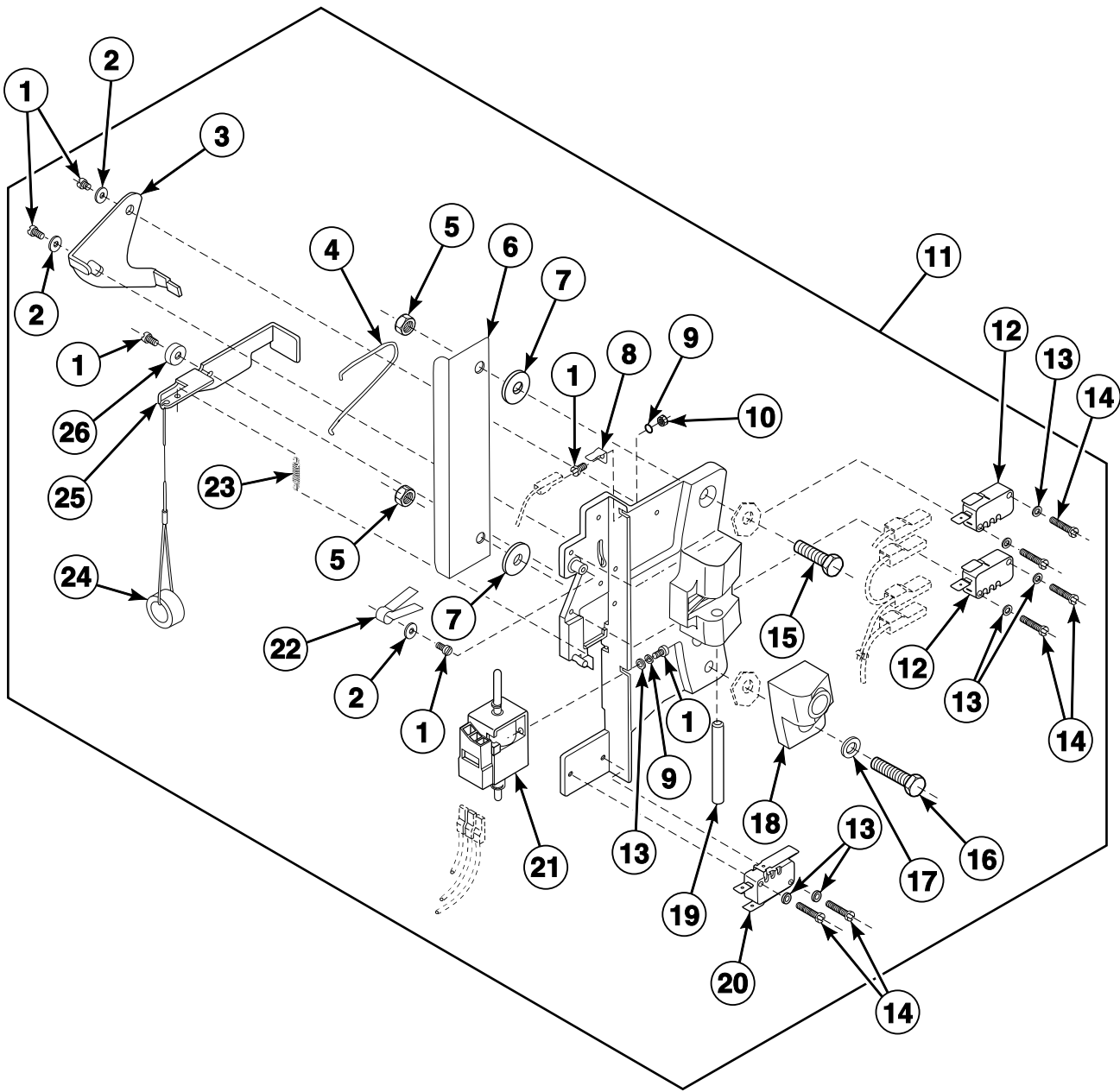


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Drain Assembly - Models Starting 3/31/10

REF	PART NO.	DESCRIPTION	COMMENTS
	900/00116/00	Drain Valve Harness	
1	9001487	Prewash and Mainwash Nozzle	
2	9001209	Washer	
3	9001270	Nut	
4	F200205	Hose Clamp	No. 10
5	9001499	Water Hose	Sold per meter
6	9001495	Hose Clamp	
7	223/00173/10	Pressure Switch Hose Tee	
8	223/00333/00	Pressure Hose	
9	9001932	Pressure Switch Cap	
10	9001933	Tub to Drain Valve Hose	
11	9001494	Hose Clamp	
12	9001934	Drain Valve	
13	9001935	Drain Valve to Drain Hose	
14	9001311	Nut	
15	9001037	Outlet Pipe Plate Assembly	
16	9001214	Washer	
17	9001295	Bolt	
18	9001936	Drain Pipe	
19	9001937	Drain Pipe Cap	
20	9001983	Overflow Hose	
21	223/00419/00	Elbow	

Door Lock



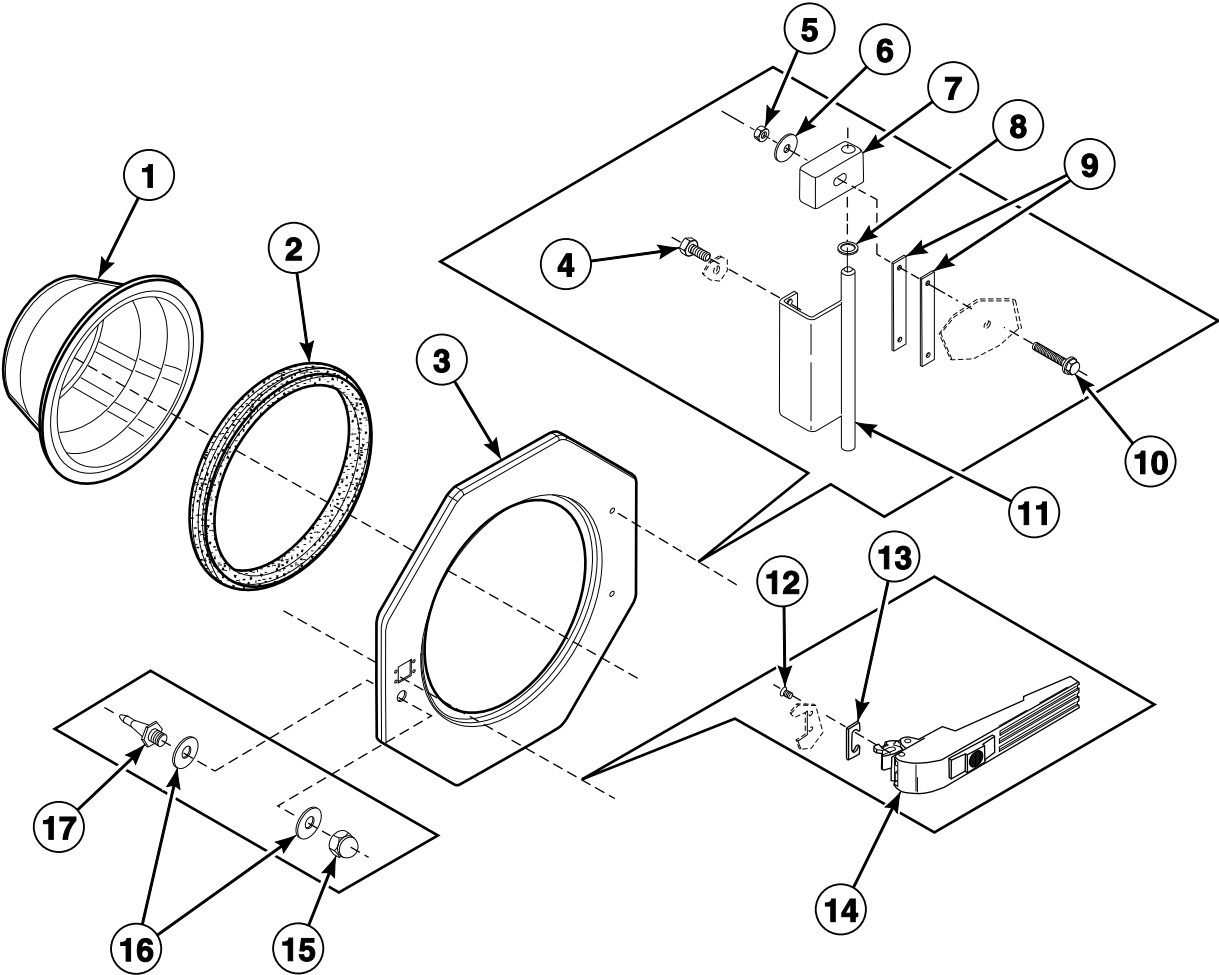
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Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
1	207/00135/00	Screw	
2	9001221	Washer	
3	9001479	Switch Lever	
4	9001553	Lever Spring	
5	9001254	Nut	
6	9001951	Lock Protection Plate	
7	9001213	Washer	
8	9001419	Ground Terminal	
9	9001244	Washer	
10	9001253	Nut	
11	B12517701	Door Lock Assembly	
12	9001371	Door Lock Microswitch	
13	9001222	Washer	
14	9001324	Screw	
15	N/A	Bolt	
16	9001949	Bolt	
17	9001230	Washer	
18	9001997	Door Lock Pin and Pivot Block Kit	Includes 9001997 Door Lock Pin and 9001998 Door Lock Pivot Block
19	9001468	Lock Shaft	
20	9001372	Light Microswitch	
21	C000184	Door Lock Solenoid	
22	9001558	Door Lock Spring	
23	9001554	Interlock Coil Spring	
24	9001950	Door Release Wire	
25	9001478	Interlock Lever	
26	9001477	Door Lock Spacer	

N/A = Part no longer available

Door - Design 6 Models



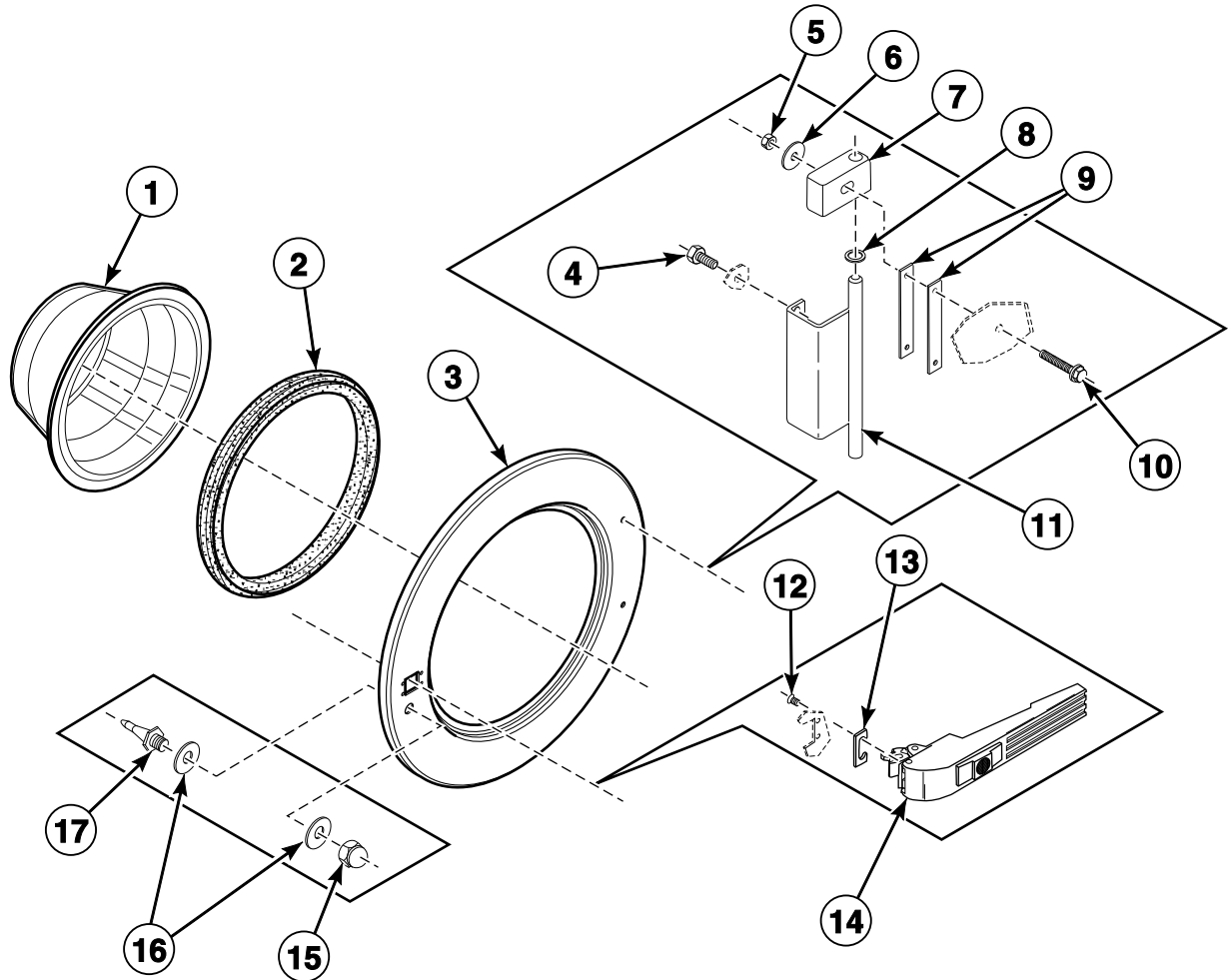
CFD164P_9001911

Door - Design 6 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	B12449701	Door Glass	
2	9001466	Door Glass Seal	
3	9002000	Door	
4	9001274	Bolt	
5	9001260	Nut	
6	9001235	Washer	
7	9001465	Door Hinge Assembly	
8	9001232	Washer	
9	9001033	Door Hinge Spacer	
10	9001341	Screw	M6x35
	N/A	Screw	M6x25
11	9001485	Hinge	
12	9001326	Screw	
13	9001467	Door Handle Stop	
14	217/00055/00	Door Handle	
15	9001258	Nut	
16	202/00111/00	Washer	
17	9001997	Door Lock Pin and Pivot Block Kit	Includes 9001997 Door Lock Pin and 9001998 Door Lock Pivot Block

N/A = Part no longer available

Door - Design 7 Models Through 9/30/07



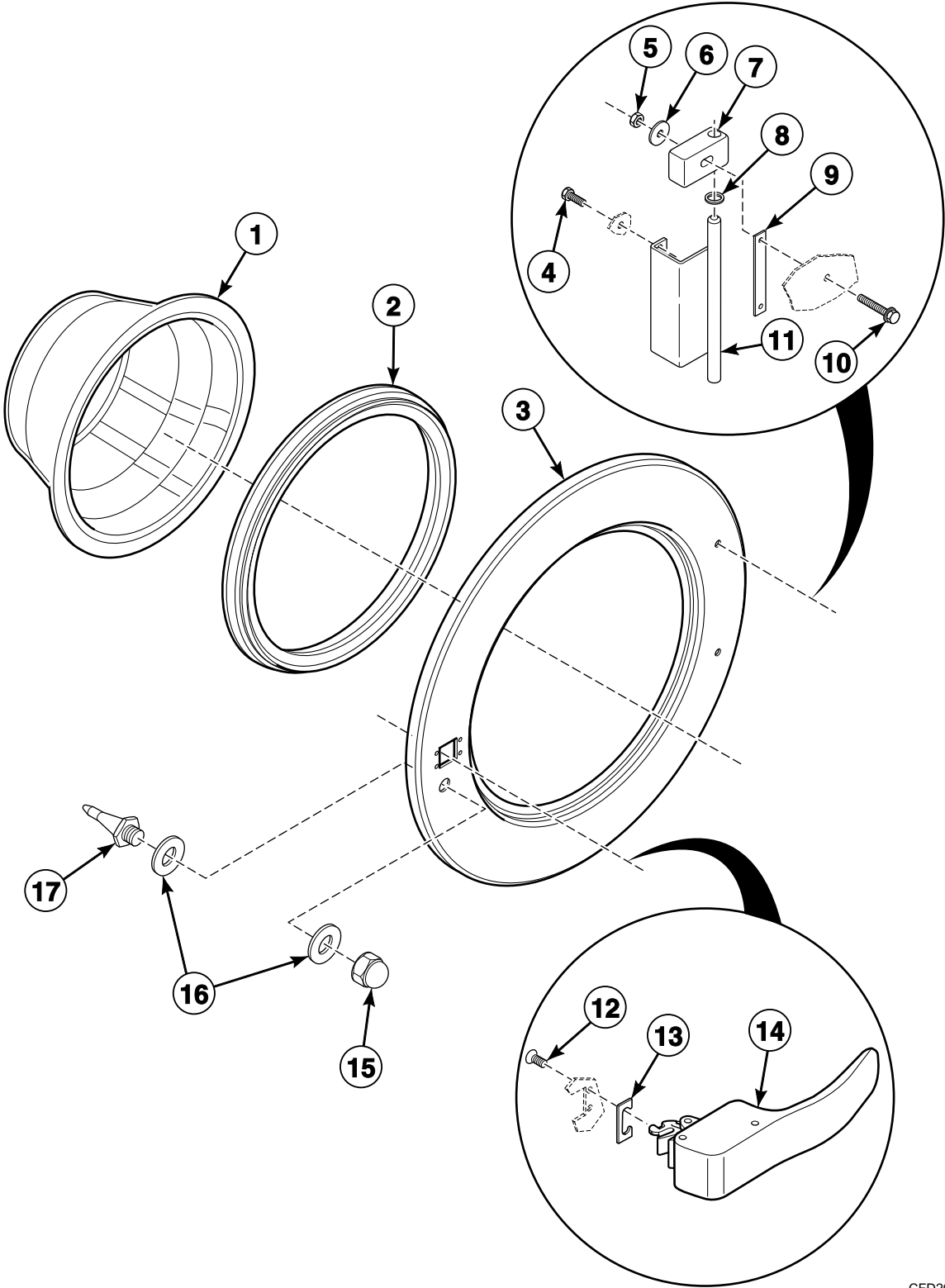
CFD210P_9001911

Door - Design 7 Models Through 9/30/07

REF	PART NO.	DESCRIPTION	COMMENTS
1	B12449701	Door Glass	
2	9001466	Door Glass Seal	
3	118/00046/10	Door Frame	
4	9001274	Bolt	
5	9001260	Nut	
6	9001235	Washer	
7	9001465	Door Hinge Assembly	
8	9001232	Washer	
9	9001033	Door Hinge Spacer	
10	9001341	Screw	M6x35
	N/A	Screw	M6x25
11	9001485	Hinge	
12	9001326	Screw	
13	9001467	Door Handle Stop	
14	217/00055/00	Door Handle	
15	9001258	Nut	
16	202/00111/00	Washer	
17	9001997	Door Lock Pin and Pivot Block Kit	Includes 9001997 Door Lock Pin and 9001998 Door Lock Pivot Block

N/A = Part no longer available

Door - Design 7 Models Starting 10/1/07



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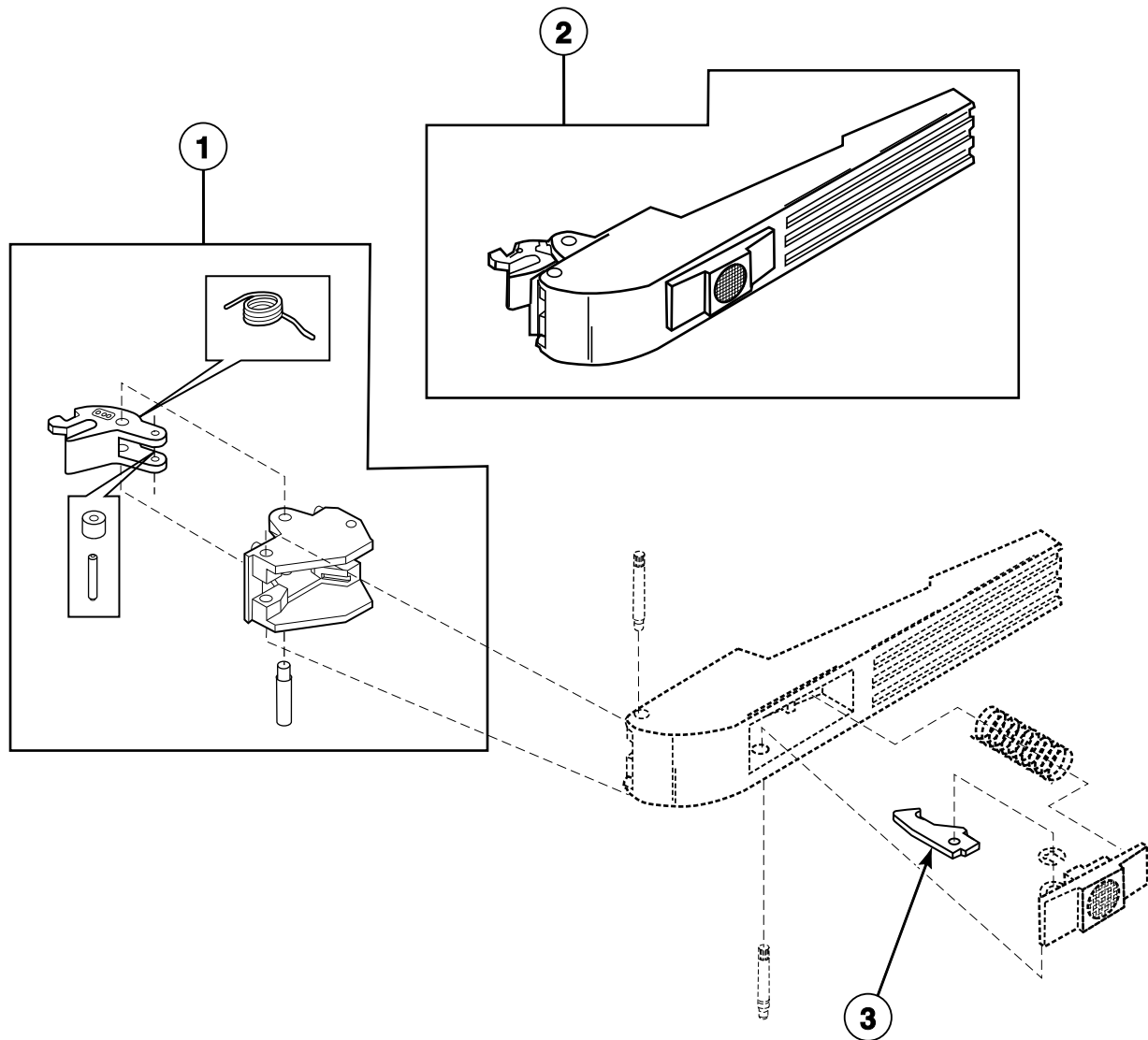
Door - Design 7 Models Starting 10/1/07

REF	PART NO.	DESCRIPTION	COMMENTS
1	B12449701	Door Glass	
2	9001466	Door Glass Seal	
3	118/00046/10	Door Frame	
4	9001274	Bolt	
5	9001260	Nut	
6	9001235	Washer	
7	9001465	Door Hinge Assembly	
8	9001232	Washer	
9	9001033	Door Hinge Spacer	
10	9001341	Screw	M6x35
	N/A	Screw	M6x25
11	9001485	Hinge	
12	9001326	Screw	
13	9001467	Door Handle Stop	
14	217/00055/00	Door Handle	
15	9001258	Nut	
16	202/00111/00	Washer	
17	9001997	Door Lock Pin and Pivot Block Kit	Includes 9001997 Door Lock Pin and 9001998 Door Lock Pivot Block

N/A = Part no longer available

Door Handle

Models Through 9/30/07

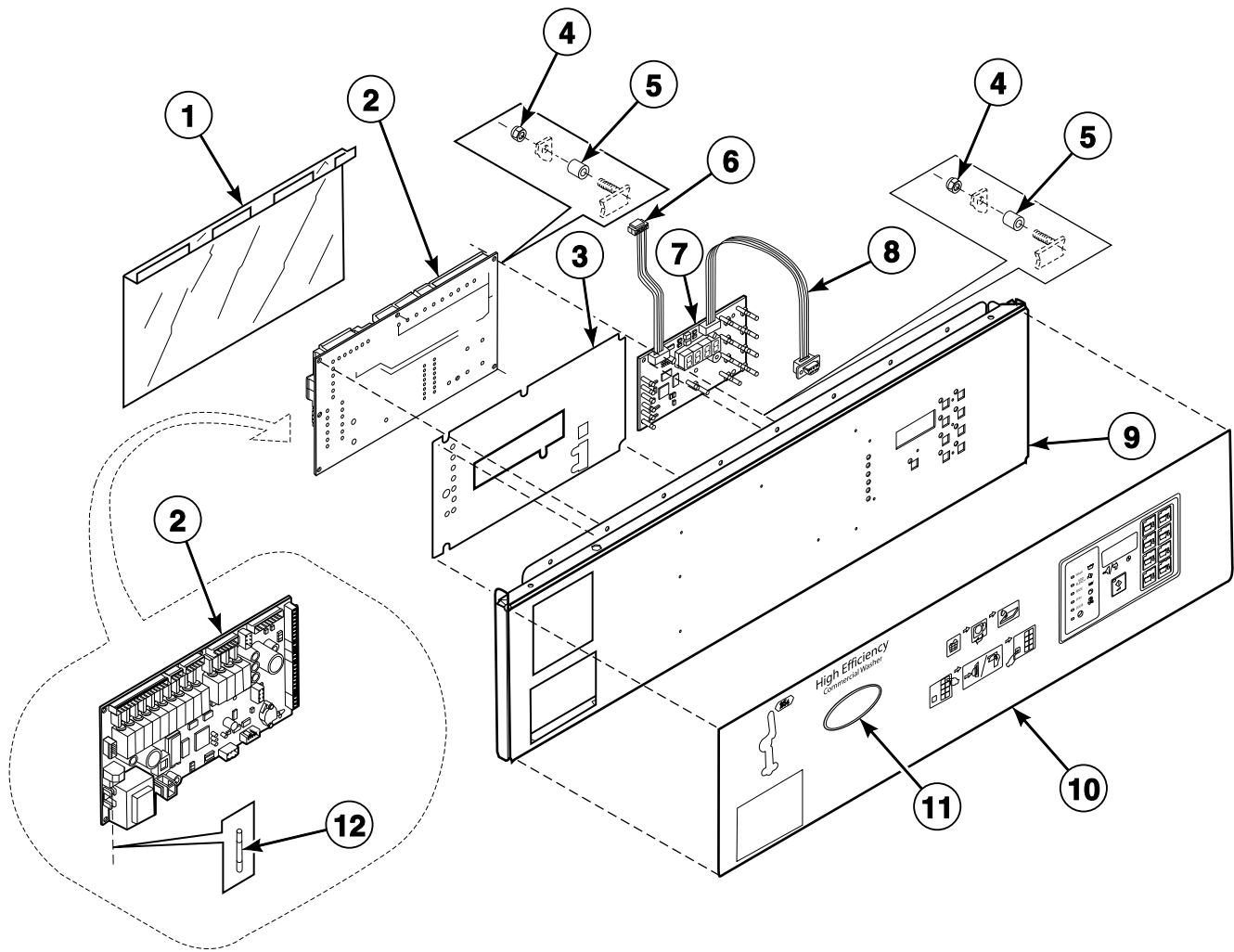


CFD165P_9001911

Door Handle

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001474	Door Handle Latch	
2	217/00055/00	Door Handle	
3	9001473	Door Handle Catch	

Control Panel (Drawing 1 of 2)

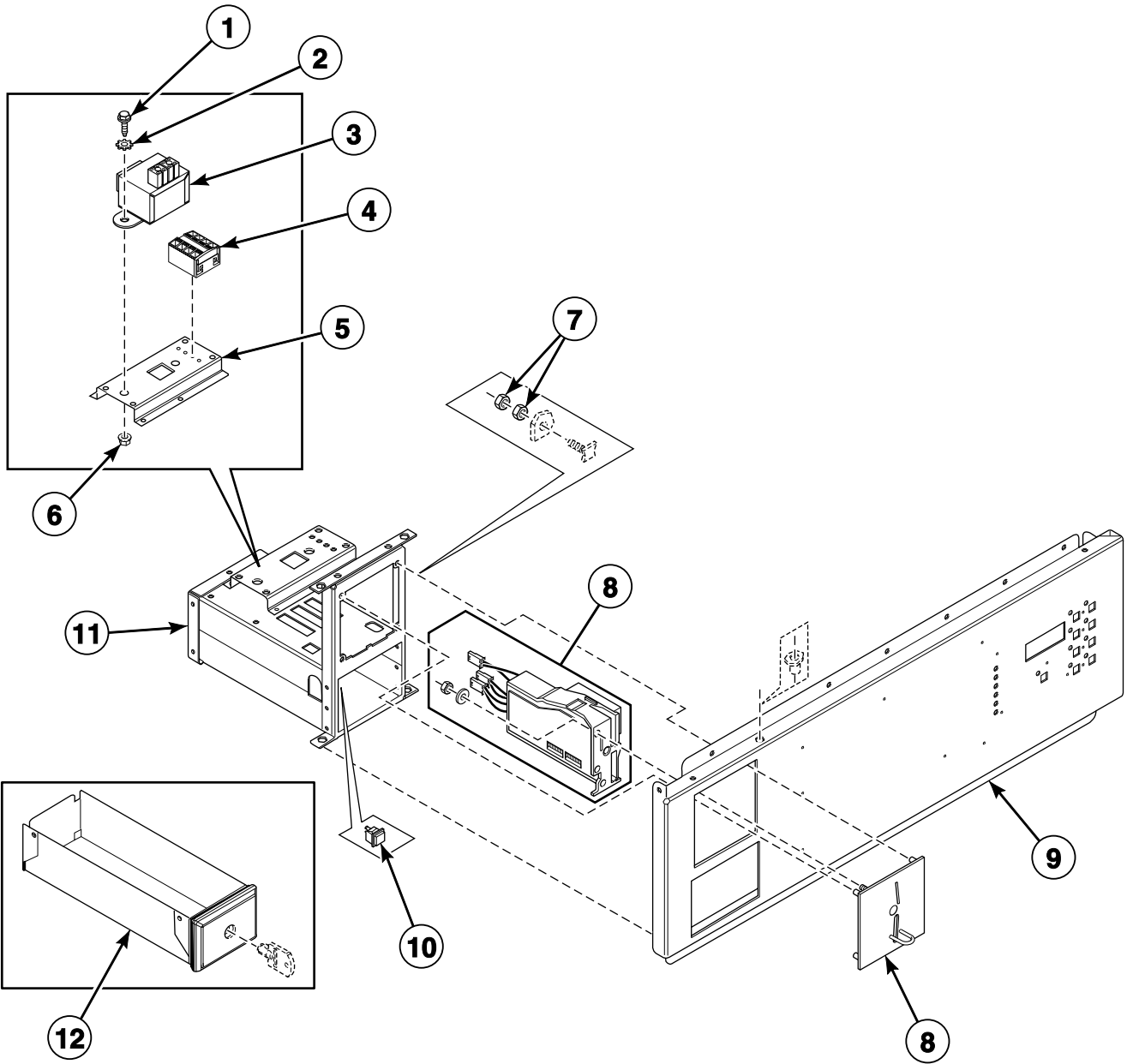


CFD166P_9001911

Control Panel (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	229/00262/50	Circuit Board Cover	
2	9002098	Main Control	
3	229/00255/00	Insulating Sticker	
4	9001269	Nut	
5	9001425	Spacer	
6	9001417	Flat Cable	Program switch
7	9002063	Computer Board	
8	9001418	Programming Cable	
9	9002001	Control Panel	18 pound models
	9002002	Control Panel	30 pound models
10	9002003	Control Panel Decal	18 pound models; English
	9002004	Control Panel Decal	18 pound models; Icon
	9002073	Control Panel Decal	30 pound models; Icon
	9002074	Control Panel Decal	30 pound models; English
11	800921	Domed Label	Blue text
	800922	Domed Label	Yellow text
	800923	Domed Label	Red text
12	9001379	Fuse	

Control Panel (Drawing 2 of 2)

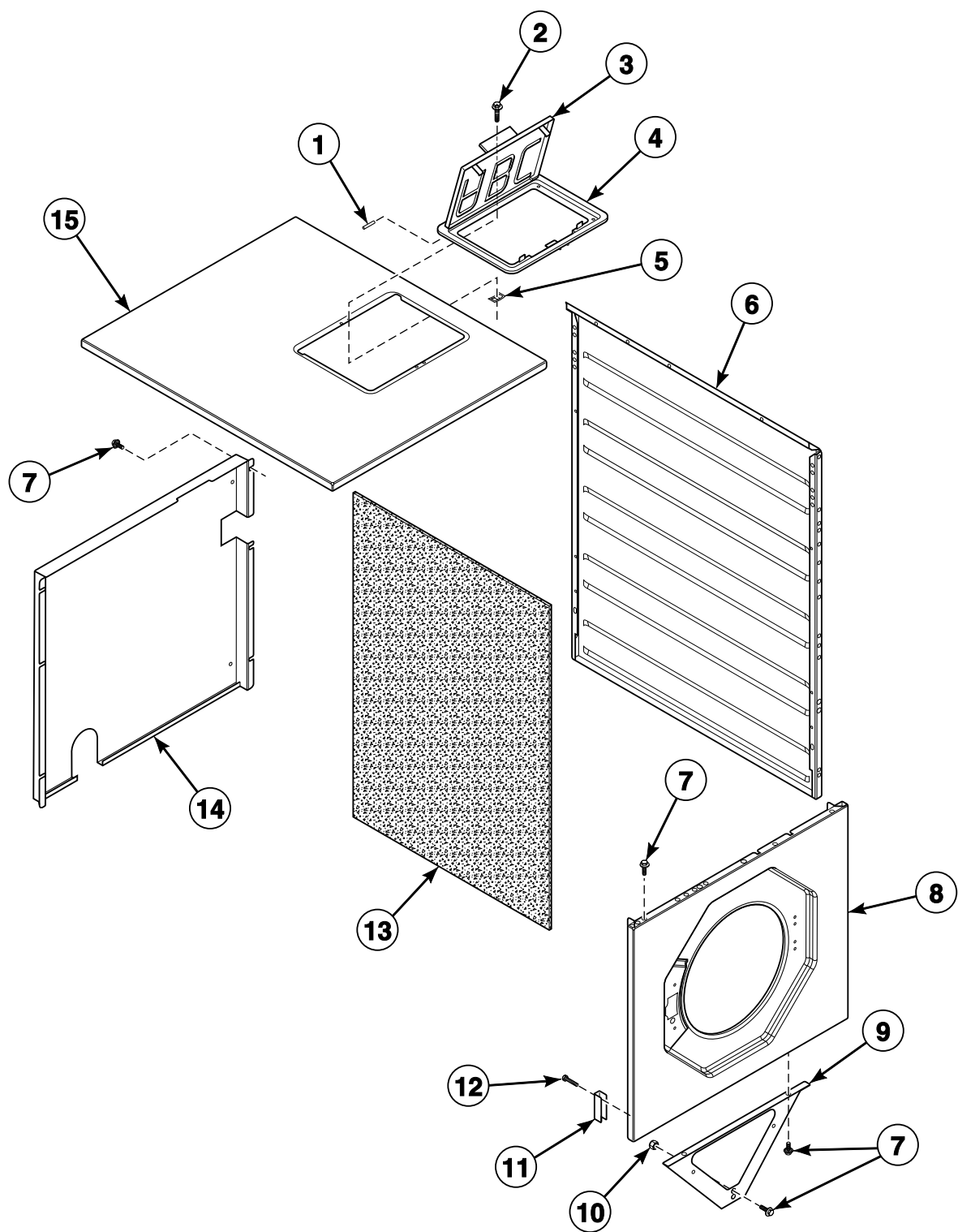


CFD167P_9001911

Control Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001984	Screw	
2	9001241	Washer	
3	209/00682/00	Transformer	
4	209/00683/00	Input Block	
5	152/00112/05	Transformer Mounting Bracket	
6	9001344	Nut	
7	9001253	Nut	
8	70429001	Coin Drop	
9	9002001	Control Panel	18 pound models
	9002002	Control Panel	30 pound models
10	9002005	Pushbutton	
11	9002006	Coin Meter Housing	
	9002007	Coin Meter Housing	
12	9002008	Coin Box	

Front, Right, Top and Rear Panels - 18 Pound Design 6 Models



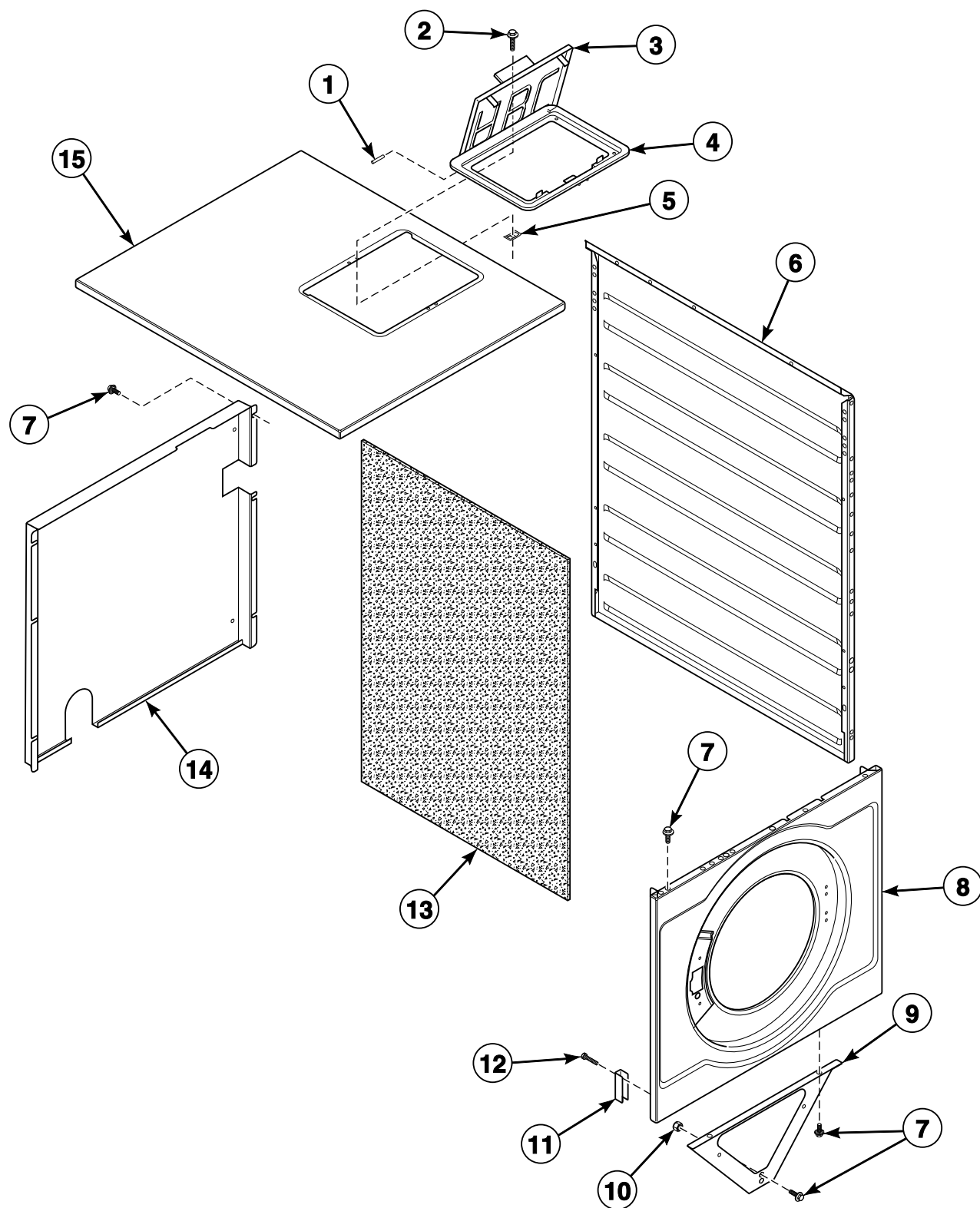
CFD168P_9001911

Front, Right, Top and Rear Panels - 18 Pound Design 6 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001516	Soap Dispenser Cover Hinge Rod	2 required
2	N/A	Bolt	
3	9001514	Soap Dispenser Cover	
4	9001515	Soap Dispenser Frame	
5	9001349	Nut	
6	9001070	Side Panel	
7	9001310	Bolt	
8	9002064	Front Panel	
9	9001025	Tub Support	
10	9001254	Nut	
11	9002013	Reinforcement Plate	
12	9002012	Bolt	
13	9001606	Side Panel Gasket	
14	9002014	Back Panel	
15	9001084	Top Panel	

N/A = Part no longer available

Front, Right, Top and Rear Panels - 18 Pound Design 7 Models



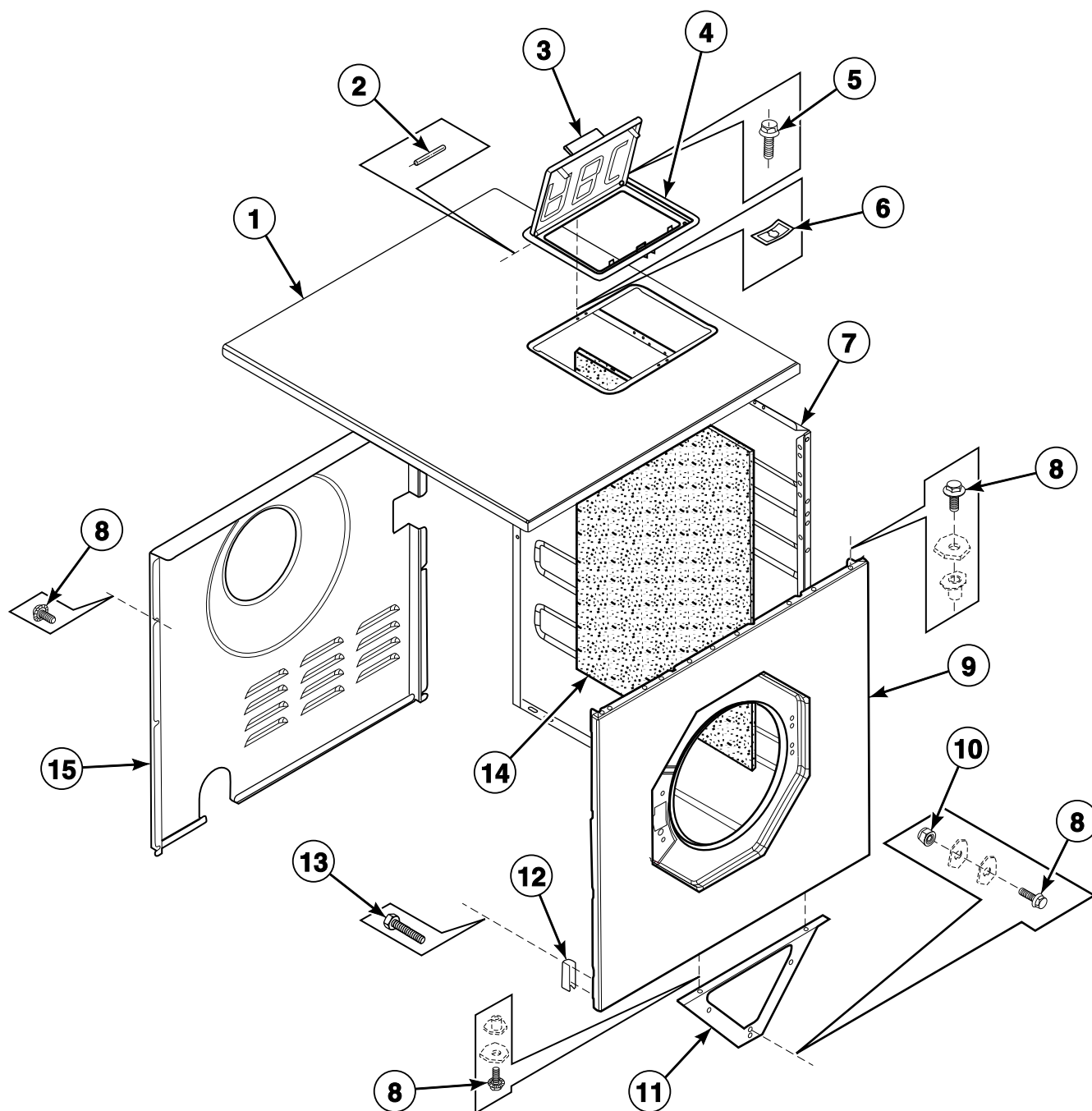
CFD216P_9001911

Front, Right, Top and Rear Panels - 18 Pound Design 7 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001516	Soap Dispenser Cover Hinge Rod	2 required
2	N/A	Bolt	
3	9001514	Soap Dispenser Cover	
4	9001515	Soap Dispenser Frame	
5	9001349	Nut	
6	9001070	Side Panel	
7	9001310	Bolt	
8	111/00284/00	Front Panel	
9	9001025	Tub Support	
10	9001254	Nut	
11	9002013	Reinforcement Plate	
12	9002012	Bolt	
13	9001606	Side Panel Gasket	
14	9002014	Back Panel	
15	9001084	Top Panel	

N/A = Part no longer available

Front, Right, Top and Rear Panels - 30 Pound Design 6 Models



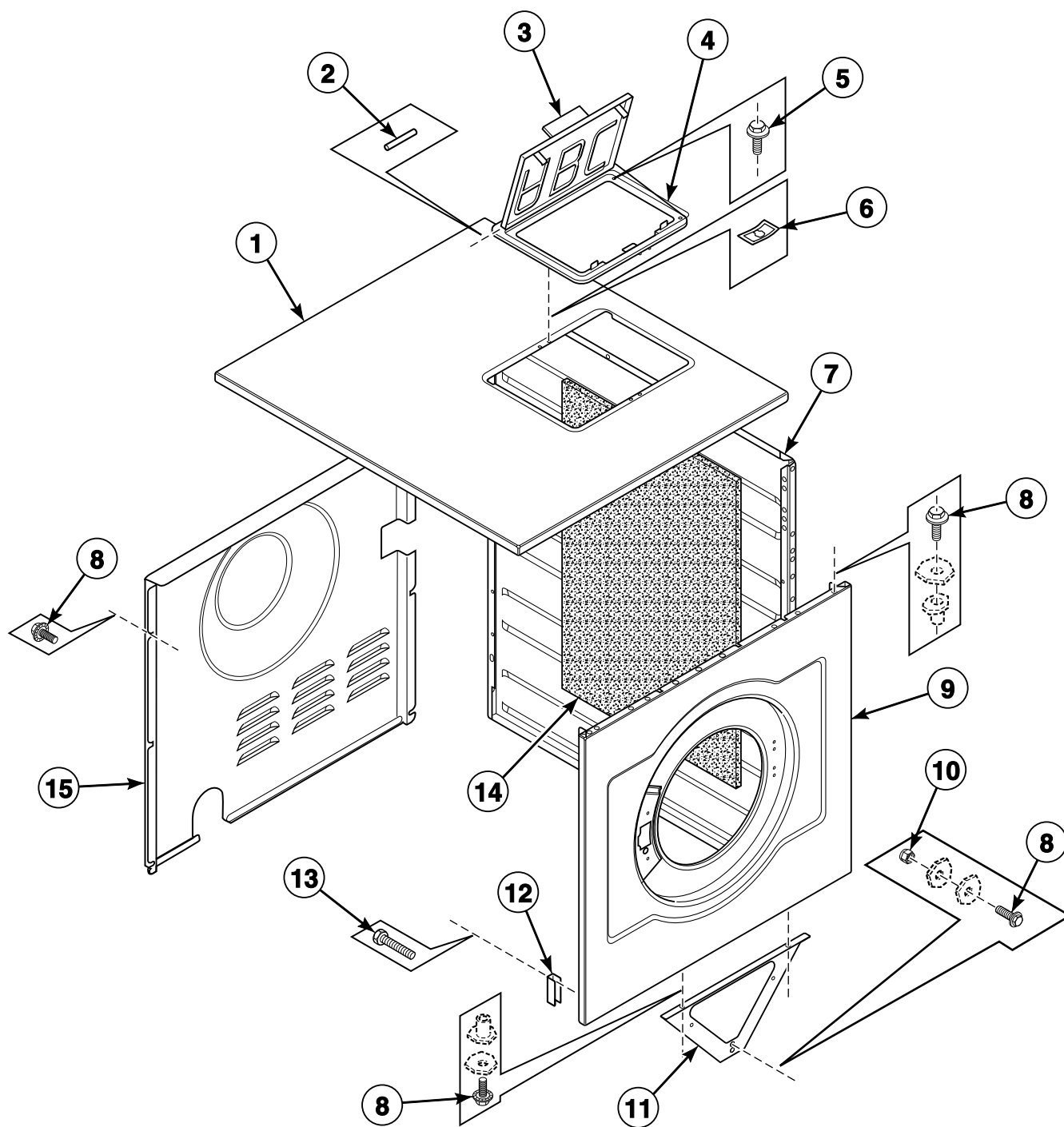
CFD169P_9001911

Front, Right, Top and Rear Panels - 30 Pound Design 6 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	111/22741/00	Top Panel	
2	9001516	Soap Dispenser Cover Hinge Rod	2 required
3	9001514	Soap Dispenser Cover	
4	9001515	Soap Dispenser Frame	
5	N/A	Bolt	
6	9001349	Nut	
7	9002015	Side Panel	
8	9001310	Bolt	
9	9002065	Front Panel	
10	9001254	Nut	
11	9001025	Tub Support	
12	9002013	Reinforcement Plate	
13	9002012	Bolt	
14	9001606	Side Panel Gasket	
15	9001153	Back Panel	

N/A = Part no longer available

Front, Right, Top and Rear Panels - 30 Pound Design 7 Models



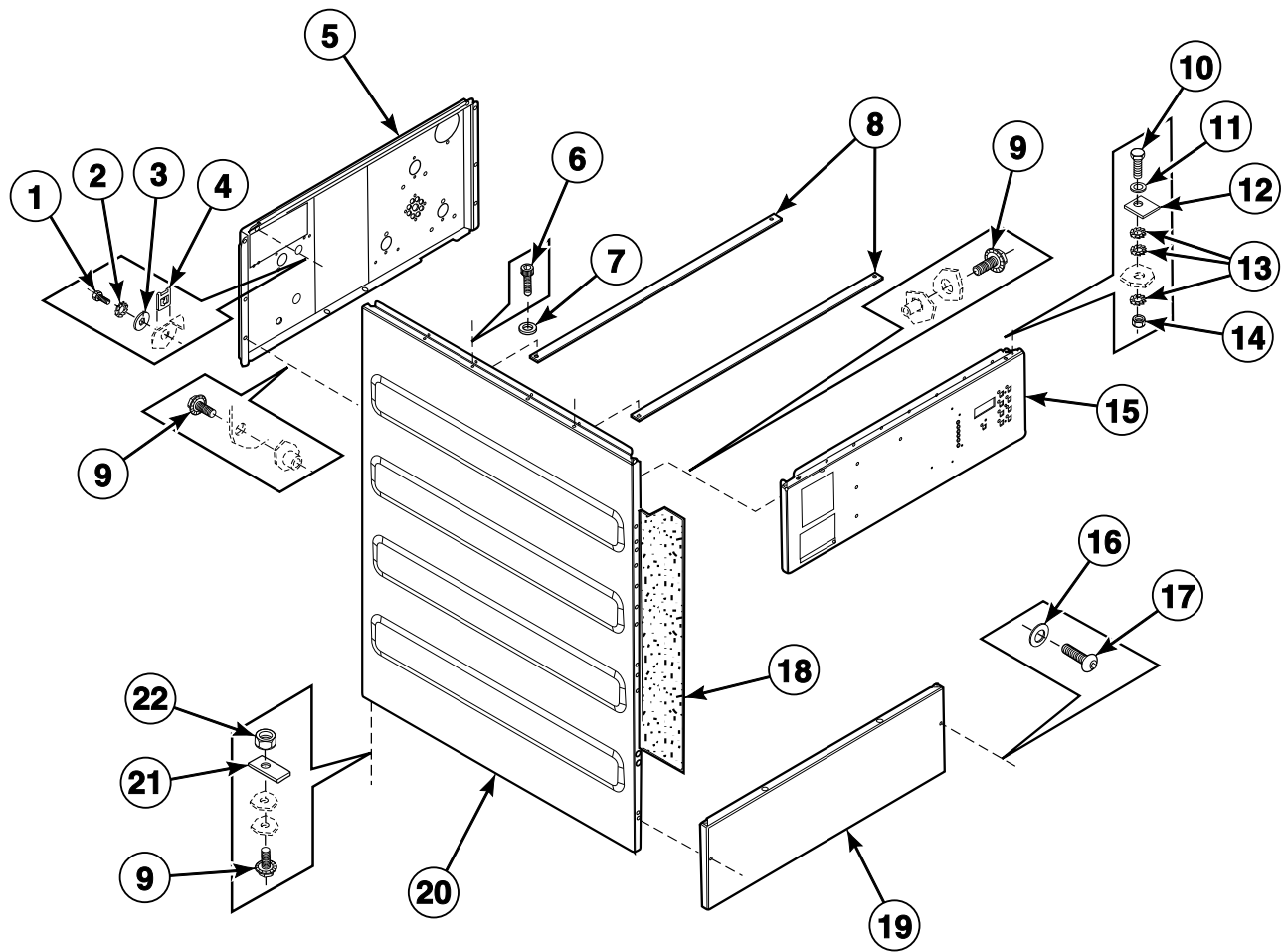
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Front, Right, Top and Rear Panels - 30 Pound Design 7 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	111/22741/00	Top Panel	
2	9001516	Soap Dispenser Cover Hinge Rod	2 required
3	9001514	Soap Dispenser Cover	
4	9001515	Soap Dispenser Frame	
5	N/A	Bolt	
6	9001349	Nut	
7	9002015	Side Panel	
8	9001310	Bolt	
9	111/01802/00	Front Panel	
10	9001254	Nut	
11	9001025	Tub Support	
12	9002013	Reinforcement Plate	
13	9002012	Bolt	
14	9001606	Side Panel Gasket	
15	9001153	Back Panel	

N/A = Part no longer available

Front, Left and Upper Back Panels - 18 Pound Models



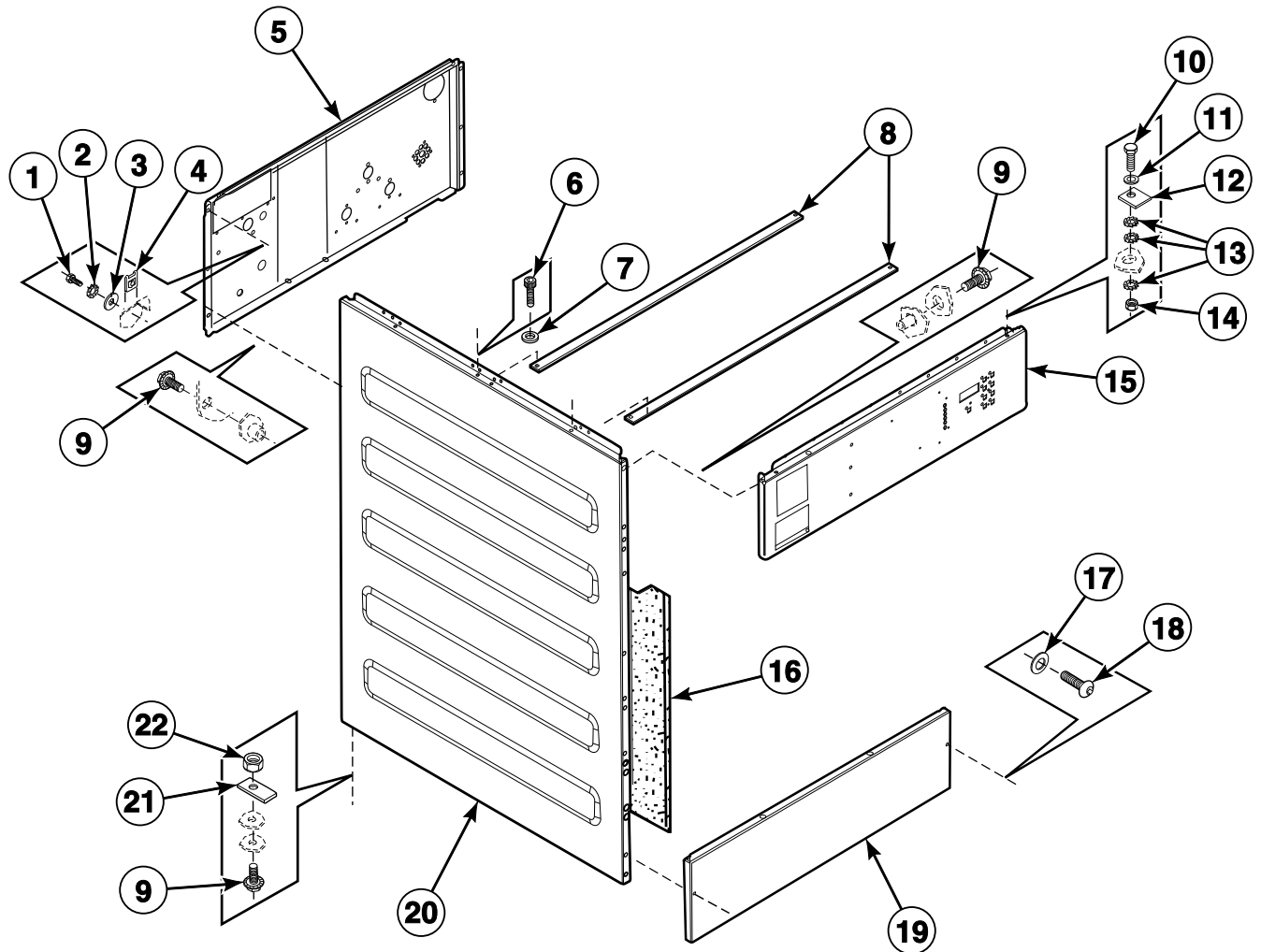
CFD490P_9001911

Front, Left and Upper Back Panels - 18 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001984	Screw	
2	9001247	Washer	
3	9001213	Washer	
4	9001347	Nut	
5	9001081	Backbridge	
6	9002018	Screw	
7	B12421401	Washer	
8	9001992	Crossbar	
9	9001310	Bolt	
10	9001276	Bolt	
11	9001228	Washer	
12	N/A	Bearing Retainer Ring	
13	9001242	Washer	
14	9001251	Nut	
15	9002001	Control Panel	
16	9001236	Washer	
17	9001662	Screw	
18	9001606	Side Panel Gasket	
19	9002016	Lower Front Panel	
20	9001069	Side Panel	
21	9001037	Outlet Pipe Plate Assembly	
22	9001254	Nut	

N/A = Part no longer available

Front, Left and Upper Back Panels - 30 Pound Models



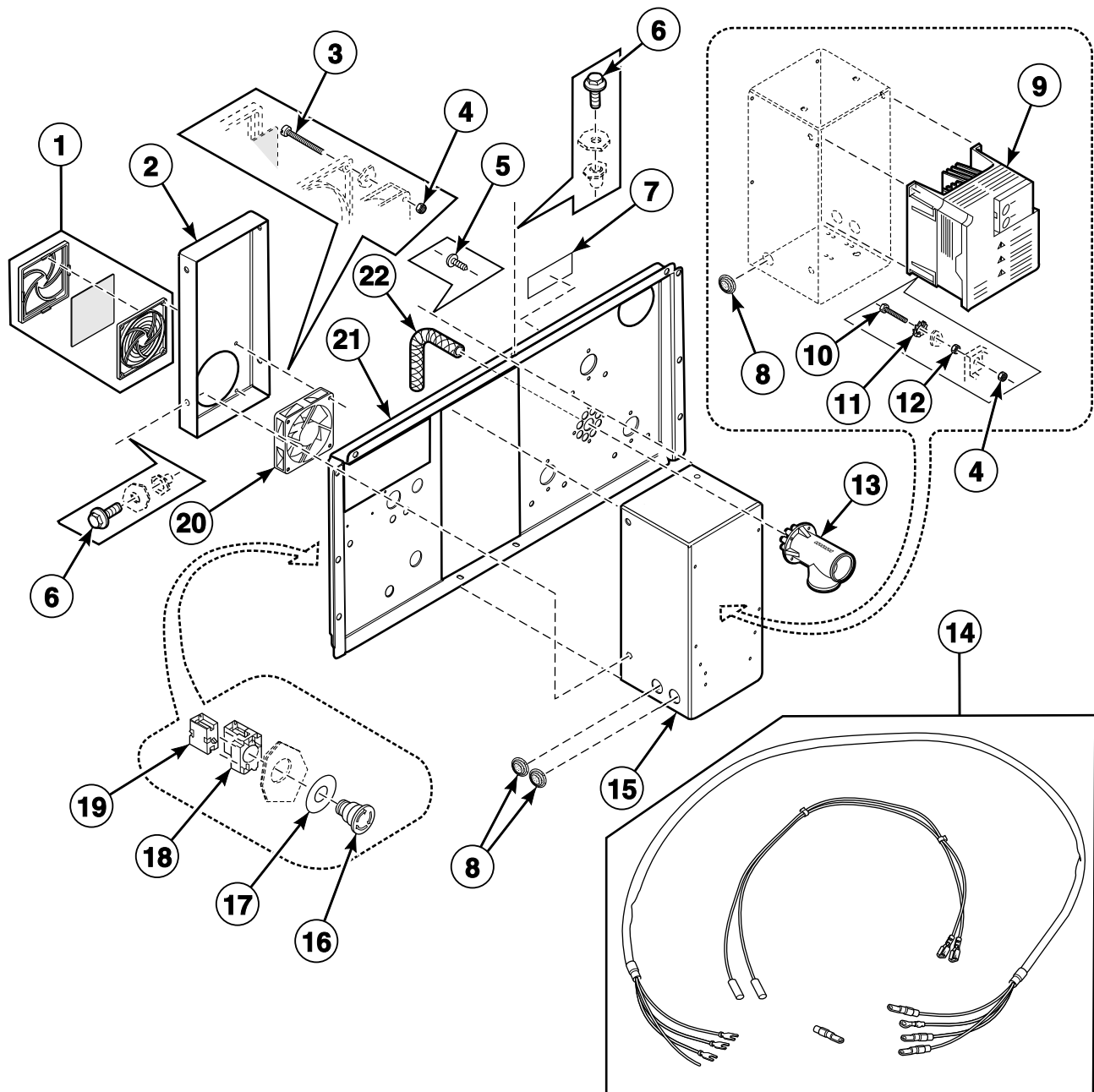
CFD491P_9001911

Front, Left and Upper Back Panels - 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001984	Screw	
2	9001247	Washer	
3	9001213	Washer	
4	9001347	Nut	
5	9001081	Backbridge	
6	9002018	Screw	
7	B12421401	Washer	
8	9002019	Soap Dispenser Crossbar	
9	9001310	Bolt	
10	9001276	Bolt	
11	9001228	Washer	
12	N/A	Bearing Retainer Ring	
13	9001242	Washer	
14	9001251	Nut	
15	9002002	Control Panel	
16	9001606	Side Panel Gasket	
17	9001236	Washer	
18	9001662	Screw	
19	9002017	Lower Front Panel	
20	9002015	Side Panel	
21	9001037	Outlet Pipe Plate Assembly	
22	9001254	Nut	

N/A = Part no longer available

Upper Back Panel - 18 Pound Models (Drawing 1 of 2)



CFD454P_9001911

Upper Back Panel - 18 Pound Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001383	Fan Grill	Models through 10/5/08
	9001375	Cooling Fan	Models starting 10/6/08
2	111/10425/11	Inverter Box Cover	Models manufactured with 520 or 540 series inverter drive and then converted to 720 or 740 series
	9001080	Inverter Box Cover	Models with 520, 540, 720 or 740 series inverter drive
3	9001338	Screw	
4	9001267	Nut	
5	208/00130/00	Screw	
6	9001310	Bolt	
7	B12355001	Voltage Discharge Decal	
8	9001530	Grommet	
9	227/00167/00	Inverter Drive	FR-E540 series; 3x400 Volt
	N/A	Inverter Drive	FR-E520 series; 1x230 Volt
	F8420905	Inverter Drive	700 series; Models NX018BVQA7, NX018BVXA7, NX018BVXM7, NX18BVQA7, NX18BVXA7, NX18BVXM7, SX018BVQA7, SX018BVXA7, SX018BVXM7, SX18BVQA7, SX18BVXA7 and SX18BVXM7
	F8420805	Inverter Drive Kit	700 series; Models NX018BVQA7, NX018BVXA7, NX018BVXM7, NX18BVQA7, NX18BVXA7, NX18BVXM7, SX018BVQA7, SX018BVXA7, SX018BVXM7, SX18BVQA7, SX18BVXA7 and SX18BVXM7; Includes F8420905 Inverter Drive, 111/10425/11 Inverter Box Cover, F8409501 Mounting Plate Assembly and F430903 Screw
	F8420906	Inverter Drive	700 series; Models NX018BVPA7, NX18BVPA7, SX018BVPA7 and SX18BVPA7
	F8420806	Inverter Drive Kit	700 series; Models NX018BVPA7, NX18BVPA7, SX018BVPA7 and SX18BVPA7; Includes F8420906 Inverter Drive, F8409501 Mounting Plate Assembly and F430903 Screw
	F8420704	Inverter Drive	700 series; Models NX18BVQA6, NX18BVXA6 and NX18BVXM6
	F8420604	Inverter Drive Kit	700 series; Models NX18BVQA6, NX18BVXA6 and NX18BVXM6; Includes F8409501 Mounting Plate Assembly and F430903 Screw
	F8420705	Inverter Drive	700 series; Model NX18BVPA6
	F8420605	Inverter Drive Kit	700 series; Model NX18BVPA6; Includes F8409501 Mounting Plate Assembly and F430903 Screw
10	9001309	Bolt	
11	9001243	Washer	
12	9001252	Nut	
13	9001551	Liquid Soap Manifold	
14	9002076	Motor and Fan Harness	Connects inverter drive to motor
15	9001079	Inverter Drive Box	Models with 520 or 540 series inverter drive
	111/10425/50	Inverter Drive Box	Models with 720 or 740 series inverter drive
16	44018801	Pushbutton	
17	209/00520/00	Telem Sticker	
18	N/A	Contact Switch Base	
19	44018901	Contact Block	
20	9001382	Motor and Inverter Fan	Includes 9002031 Fan Harness
21	9001081	Backbridge	
22	9001531	Pressure Hose	Sold per meter

N/A = Part no longer available

This exploded view diagram illustrates the assembly of a washing machine door. The central component is the door panel (2), which is shown with its internal frame and various mounting points. Key components and their assembly sequence are indicated by numbered callouts:

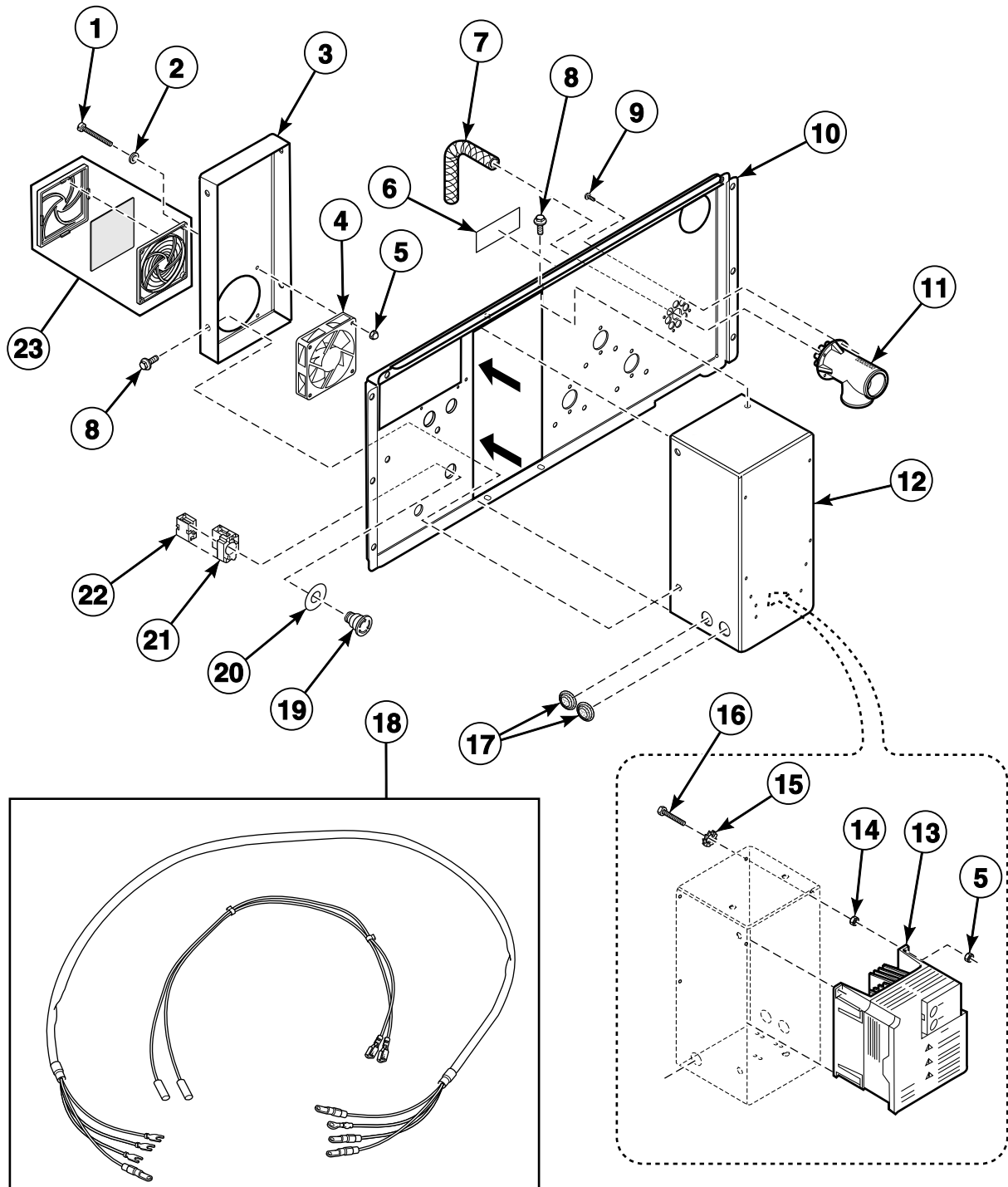
- 1**: Control panel with buttons and a lock mechanism.
- 2**: The main door panel.
- 3**: A small screw used for mounting the control panel.
- 4**: A larger screw used for mounting the door panel to the frame.
- 5**: A small screw used for mounting the door panel to the frame.
- 6**: A long, curved metal handle.
- 7**: A small screw used for mounting the handle.
- 8**: A small screw used for mounting the door panel to the frame.
- 9**: A small screw used for mounting the door panel to the frame.
- 10**: A small screw used for mounting the door panel to the frame.
- 11**: A small screw used for mounting the door panel to the frame.
- 12**: A small screw used for mounting the door panel to the frame.
- 13**: A small screw used for mounting the door panel to the frame.
- 14**: A small screw used for mounting the door panel to the frame.
- 15**: A small screw used for mounting the door panel to the frame.
- 16**: A small screw used for mounting the door panel to the frame.
- 17**: A small screw used for mounting the door panel to the frame.
- 18**: A small screw used for mounting the door panel to the frame.
- 19**: A small screw used for mounting the door panel to the frame.
- 20**: A small screw used for mounting the door panel to the frame.
- 21**: A small screw used for mounting the door panel to the frame.
- 22**: A small screw used for mounting the door panel to the frame.
- 23**: A small screw used for mounting the door panel to the frame.
- 24**: A small screw used for mounting the door panel to the frame.
- 25**: A small screw used for mounting the door panel to the frame.
- 26**: A small screw used for mounting the door panel to the frame.

9001911

Upper Back Panel - 18 Pound Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001594	Electrical Connection Sticker	
2	9001040	Electrical Connection Plate	
3	9001291	Bolt	
4	9001229	Washer	
5	803615	Washer	
6	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
7	20290	Washer	
8	9001292	Bolt	
9	9001953	Rivet	
10	9001510	Hose Vent	
11	9001343	Screw	
12	9001213	Washer	
13	9001344	Nut	
14	9001081	Backbridge	
15	F200205	Hose Clamp	No. 10
16	9001499	Water Hose	Sold per meter
17	9001747	Inlet Valve	Metric thread; Includes item 15
	B12519501	2-Way Inlet Valve	Standard thread; Includes item 15; G581P3 Repair Kit
18	9001421	Plug	
19	9001420	Plug	
20	9001952	Electrical Connection Plate	
21	9001346	Rivet	
22	9001498	Water Hose	Sold per meter
23	9001270	Nut	
24	9001209	Washer	
25	9001310	Bolt	
26	9001487	Prewash and Mainwash Nozzle	

Upper Back Panel - 30 Pound Models (Drawing 1 of 2)



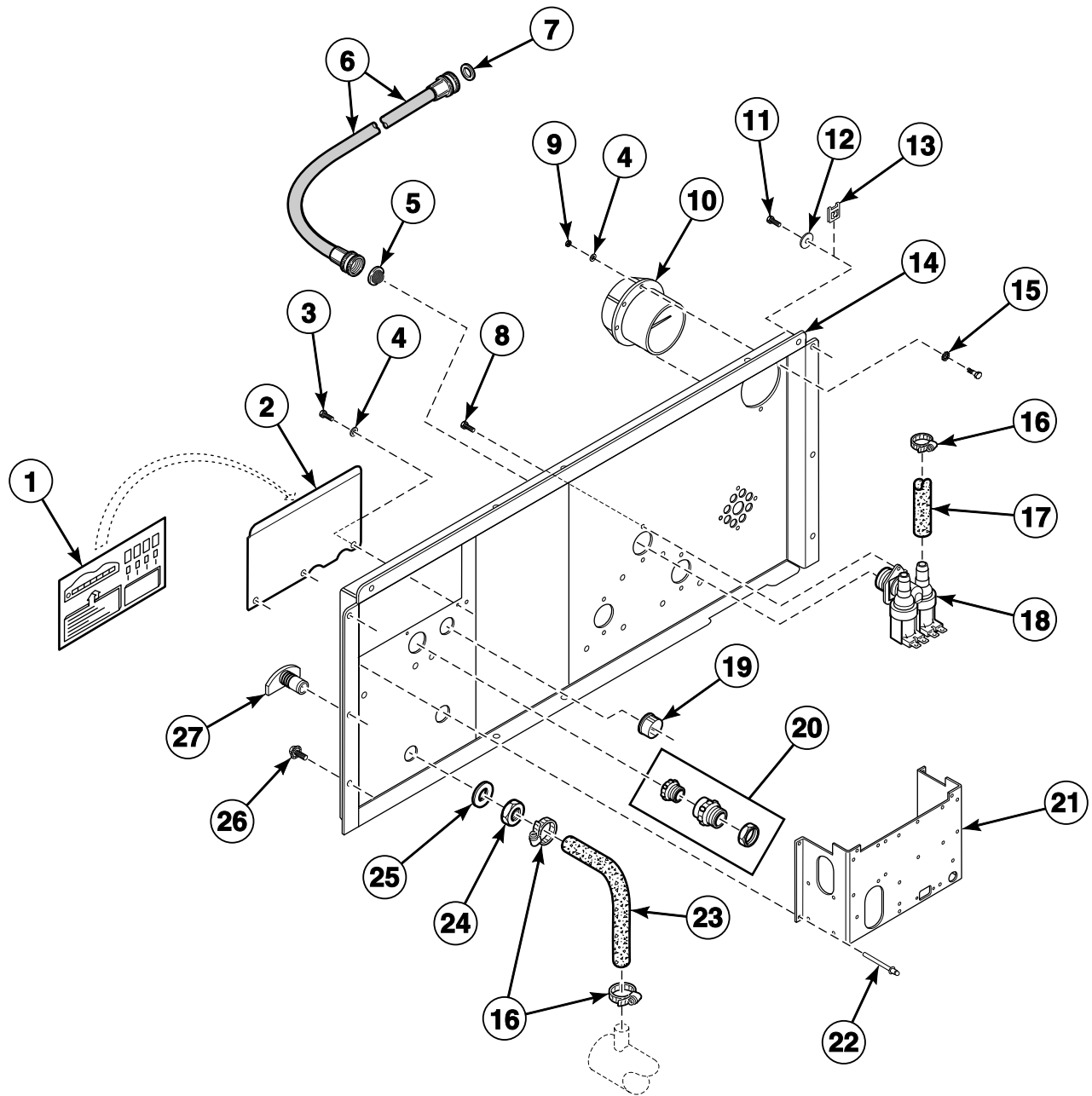
CFD455P_9001911

Upper Back Panel - 30 Pound Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001338	Screw	
2	9001229	Washer	
3	9001080	Inverter Box Cover	
4	9001382	Motor and Inverter Fan	Includes 9002031 Fan Harness
5	9001267	Nut	
6	B12355001	Voltage Discharge Decal	
7	9001531	Pressure Hose	Sold per meter
8	9001310	Bolt	
9	208/00130/00	Screw	
10	9001063	Backbridge	
11	9001551	Liquid Soap Manifold	
12	9001695	Inverter Drive Box	
13	N/A	Inverter Drive	FR-E520 series; 1x230 Volt
	9001892	Inverter Drive	FR-E540 series; 3x400 Volt
	F8420909	Inverter Drive	700 series; Models NX030BVQA7, NX030BVXA7, NX030BVXM7, NX30BVQA6, NX30BVQA7, NX30BVXA6, NX30BVXA7, NX30BVXM6 and NX30BVXM7
	F8420809	Inverter Drive Kit	700 series; Models NX030BVQA7, NX030BVXA7, NX030BVXM7, NX30BVQA6, NX30BVQA7, NX30BVXA6, NX30BVXA7, NX30BVXM6 and NX30BVXM7; Includes F8420809 Inverter Drive, F8409501 Mounting Plate Assembly and F430903 Screw
	F8420910	Inverter Drive	700 series; Models NX030BVPA7, NX30BVPA6, NX30BVPA7, SX030BVPA7 and SX30BVPA7
	F8420810	Inverter Drive Kit	700 series; Models NX030BVPA7, NX30BVPA6, NX30BVPA7, SX030BVPA7 and SX30BVPA7; Includes F8420910 Inverter Drive, F8409501 Mounting Plate Assembly and F430903 Screw
14	9001252	Nut	
15	9001243	Washer	
16	9001309	Bolt	
17	9001530	Grommet	
18	9002077	Motor and Fan Harness	Connects inverter drive to motor
19	44018801	Pushbutton	
20	209/00520/00	Telem Sticker	
21	N/A	Contact Switch Base	
22	44018901	Contact Block	
23	9001383	Fan Grill	Models through 10/5/08
	9001375	Cooling Fan	Models starting 10/6/08

N/A = Part no longer available

Upper Back Panel - 30 Pound Models (Drawing 2 of 2)

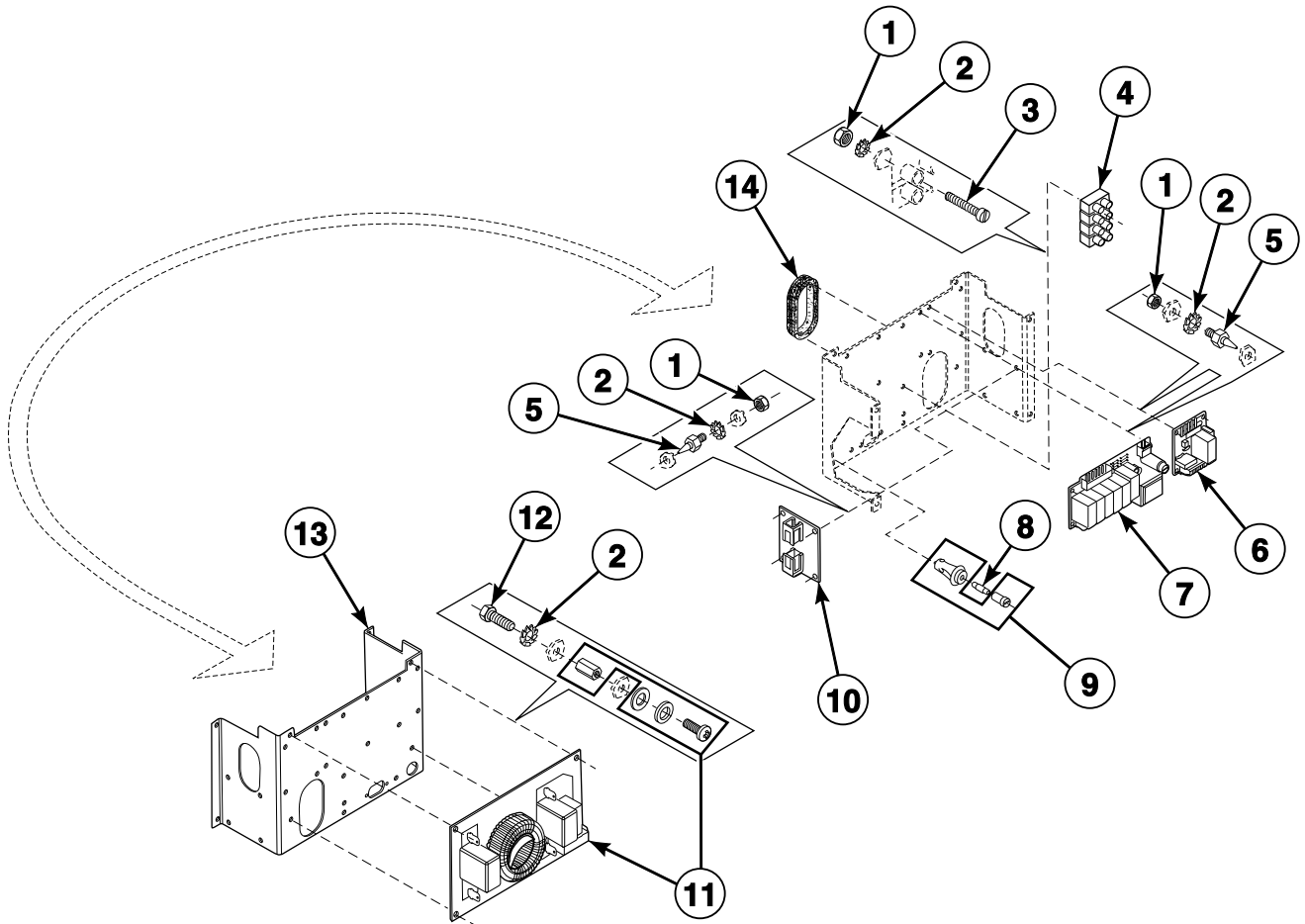


CFD205P_9001911

Upper Back Panel - 30 Pound Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001594	Electrical Connection Sticker	
2	9001040	Electrical Connection Plate	
3	9001291	Bolt	
4	9001229	Washer	
5	803615	Washer	
6	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
7	20290	Washer	
8	9001292	Bolt	
9	9001252	Nut	
10	9001510	Hose Vent	
11	9001984	Screw	
12	9001213	Washer	
13	9001344	Nut	
14	9001063	Backbridge	
15	9001243	Washer	
16	F200205	Hose Clamp	No. 10
17	9001499	Water Hose	Sold per meter
18	9001747	Inlet Valve	Metric thread; Includes item 15
	B12519501	2-Way Inlet Valve	Standard thread; Includes item 15; G581P3 Repair Kit
19	9001421	Plug	
20	9001420	Plug	
21	9001952	Electrical Connection Plate	
22	9001346	Rivet	
23	9001498	Water Hose	Sold per meter
24	9001270	Nut	
25	9001209	Washer	
26	9001310	Bolt	
27	9001487	Prewash and Mainwash Nozzle	

Upper Back Panel

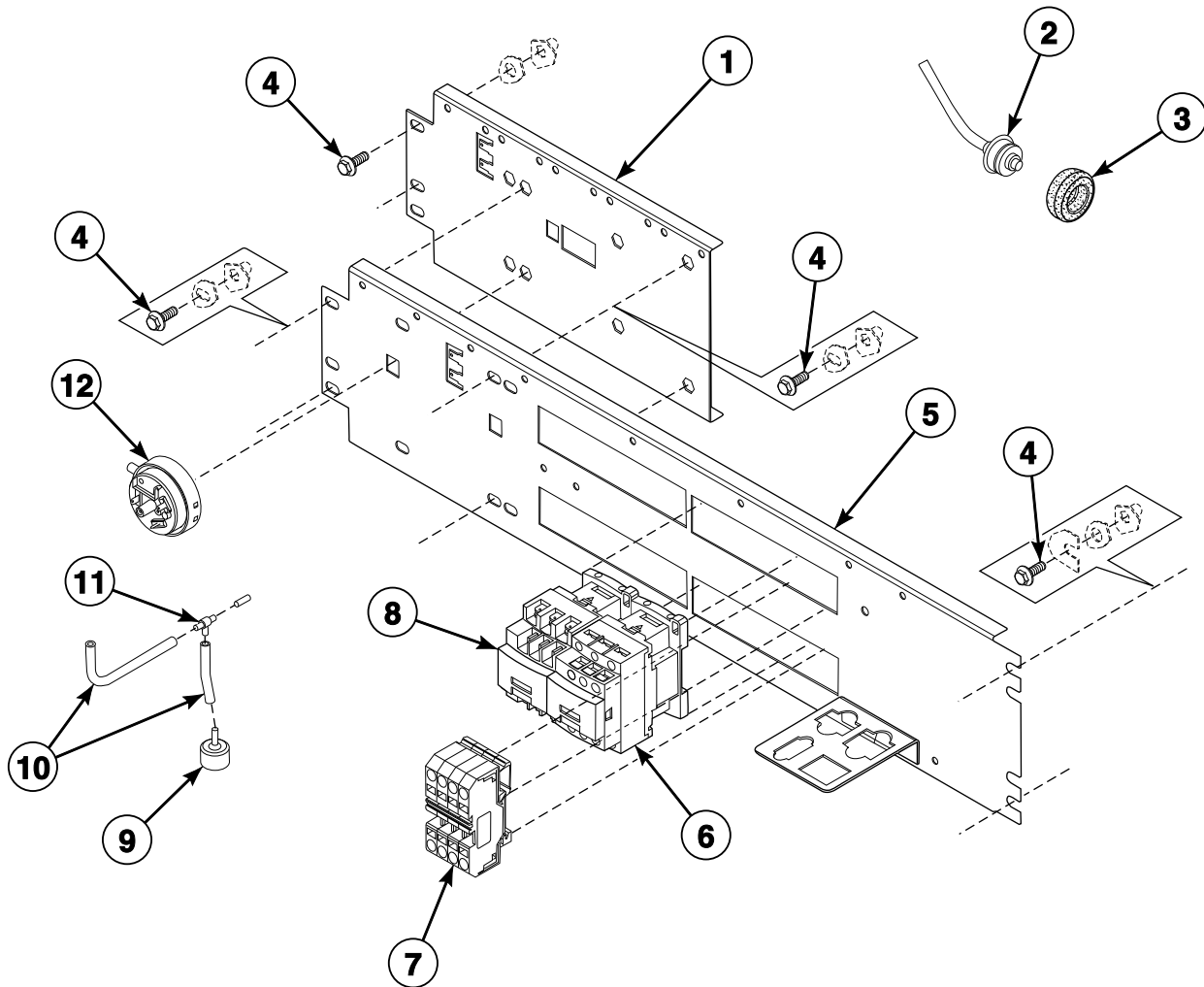


CFD150P_9001911

Upper Back Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001252	Nut	
2	9001243	Washer	
3	9001329	Screw	
4	9001354	Terminal Block	
5	9001429	Standoff	
6	9001954	Central Control Board	
7	9001366	Soap Injection PCB with Fuse	
8	9001384	Fuse	
9	9001364	Fuse Holder	
10	9001955	Network Connection Board	
11	9001896	Filter	16A1; B0301044
	227/00242/00	Noise Filter	16A3; B0211098
	9001898	Filter	40A3; B0211067
	9001899	Filter	45A1; B0308117
12	9001292	Bolt	
13	9001952	Electrical Connection Plate	
14	9001957	Grommet	

Control Module

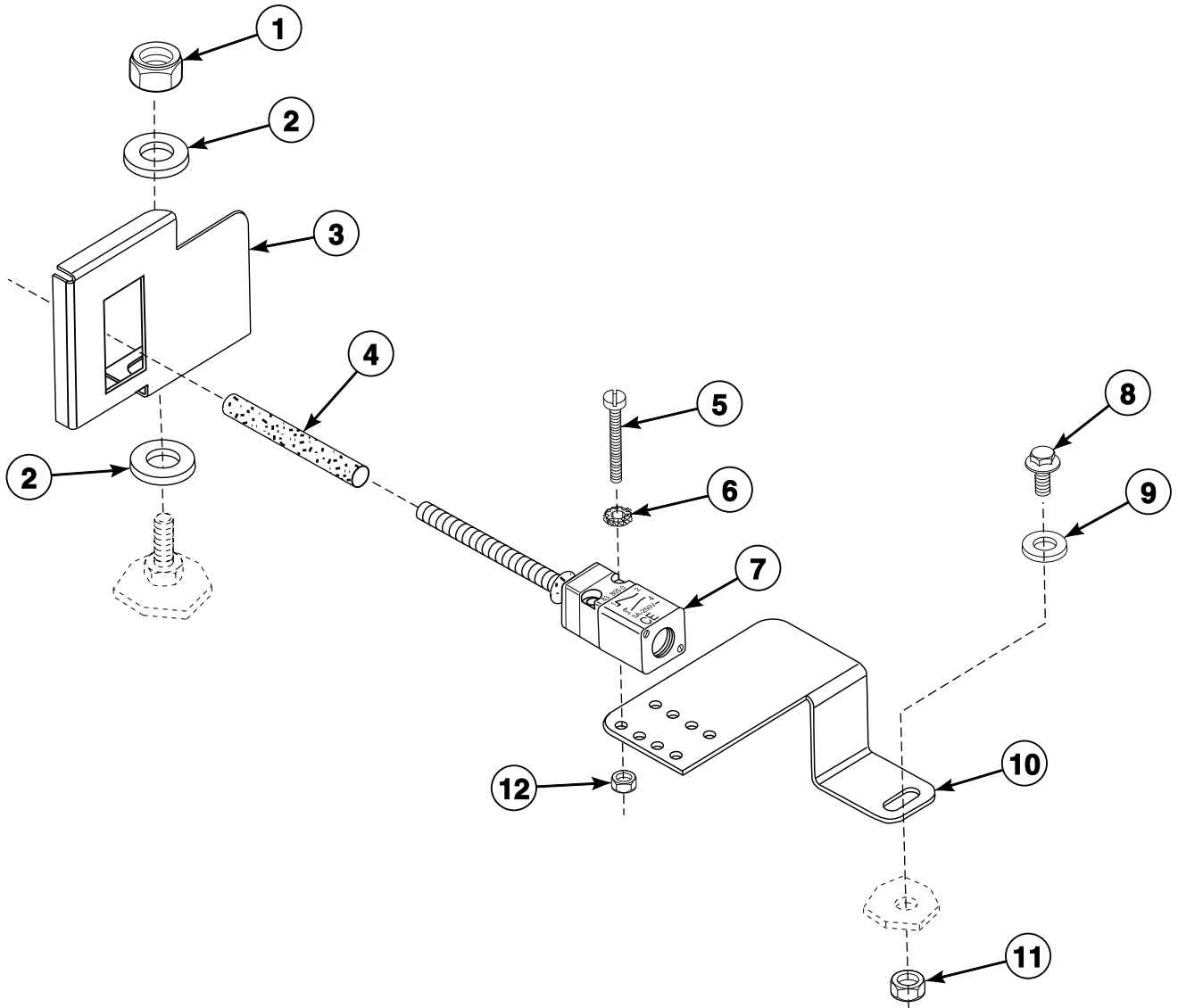


CFD147P_9001911

Control Module

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001958	Electrical Component Mounting Plate	18 pound models
	9002032	Electrical Component Mounting Plate	30 pound models
2	9001669	Thermostat	
3	9001564	Thermostat Seal	
4	9001310	Bolt	
5	9001959	Electrical Component Mounting Plate	18 pound models
	9002033	Electrical Component Mounting Plate	30 pound models
	9001960	Support Connector	
6	9002066	Contactor	
7	9002021	Overload Contactor	2006-1201; Standard and steam heat; 1 required
	9002022	Overload Contactor	2006-1204; Standard and steam heat; 1 required
	9002023	Overload Contactor	2006-1304; Standard and steam heat; 1 required
	9002024	Overload Contactor	2006-1301; 1 required for 220 Volt electric heat; 2 required for 380 Volt electric heat
	9002025	Overload Contactor	2010-1201; 2 required for 220 Volt electric heat; 1 required for 380 Volt electric heat
	9002026	Overload Contactor	2010-1204; 1 required for 220 Volt electric heat; 1 required for 380 Volt electric heat
	9002027	Overload Contactor	2010-1301; 1 required for 380 Volt electric heat
8	9002066	Contactor	6 kW heating and 380 Volt less than 12 kW models
	9001352	Contactor	6 kW heating and 380 Volt greater than 12 kW models
9	9001932	Pressure Switch Cap	
10	223/00333/00	Pressure Hose	
11	223/00173/10	Pressure Switch Hose Tee	
12	209/00027/10	Pressure Switch	

Balance Switch

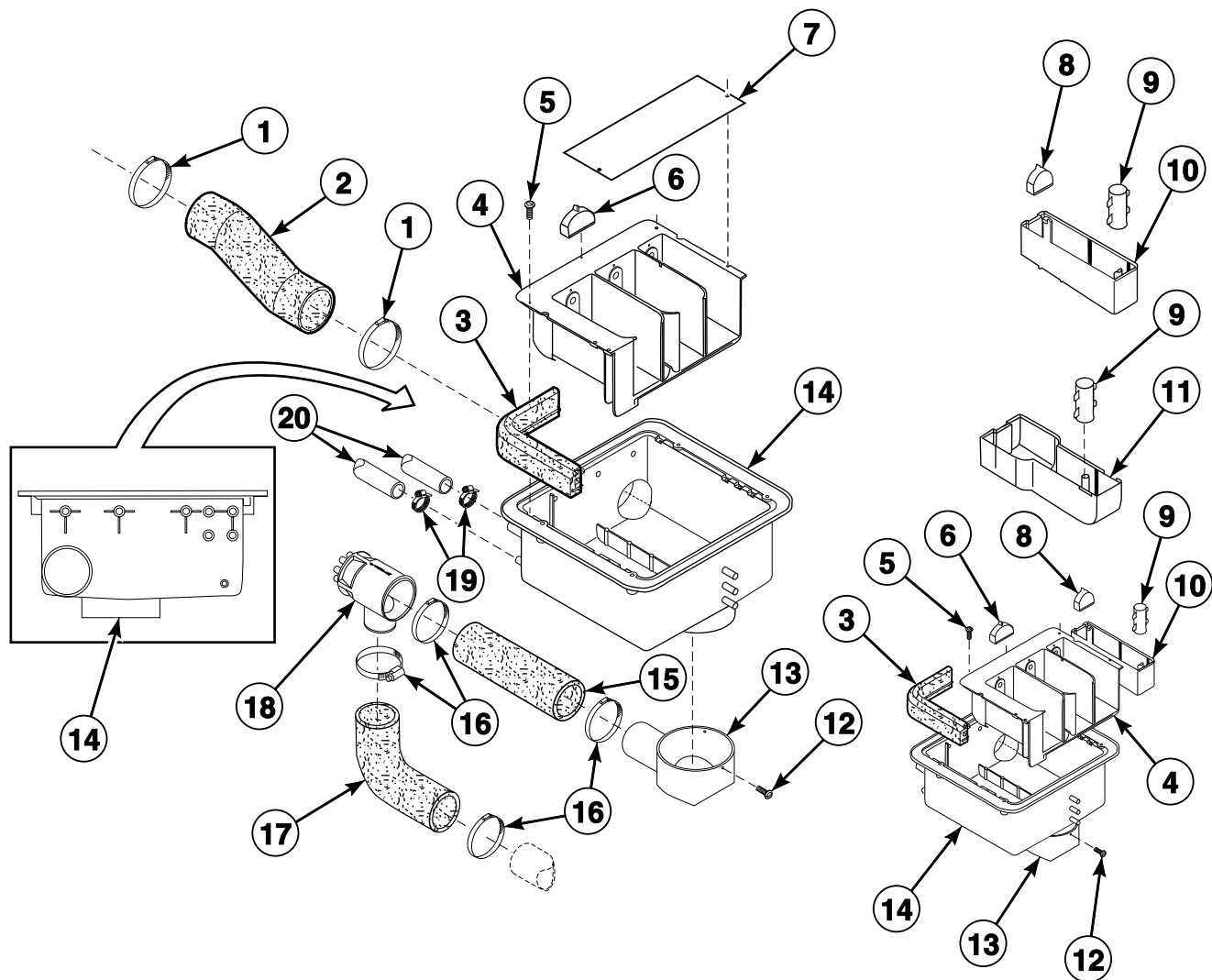


CFD151P_9001911

Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001263	Nut	
2	9001216	Washer	
3	9001917	Tilt Detector Plate	
4	9001766	Out-of-Balance Switch Boot	
5	9001325	Screw	
6	9001243	Washer	
7	9001369	Out-of-Balance Switch	
8	9001310	Bolt	
9	9001213	Washer	
10	9001964	Tilt Switch Support	Right
	9001965	Tilt Switch Support	Left
11	9001250	Nut	
12	9001252	Nut	

Supply Dispenser

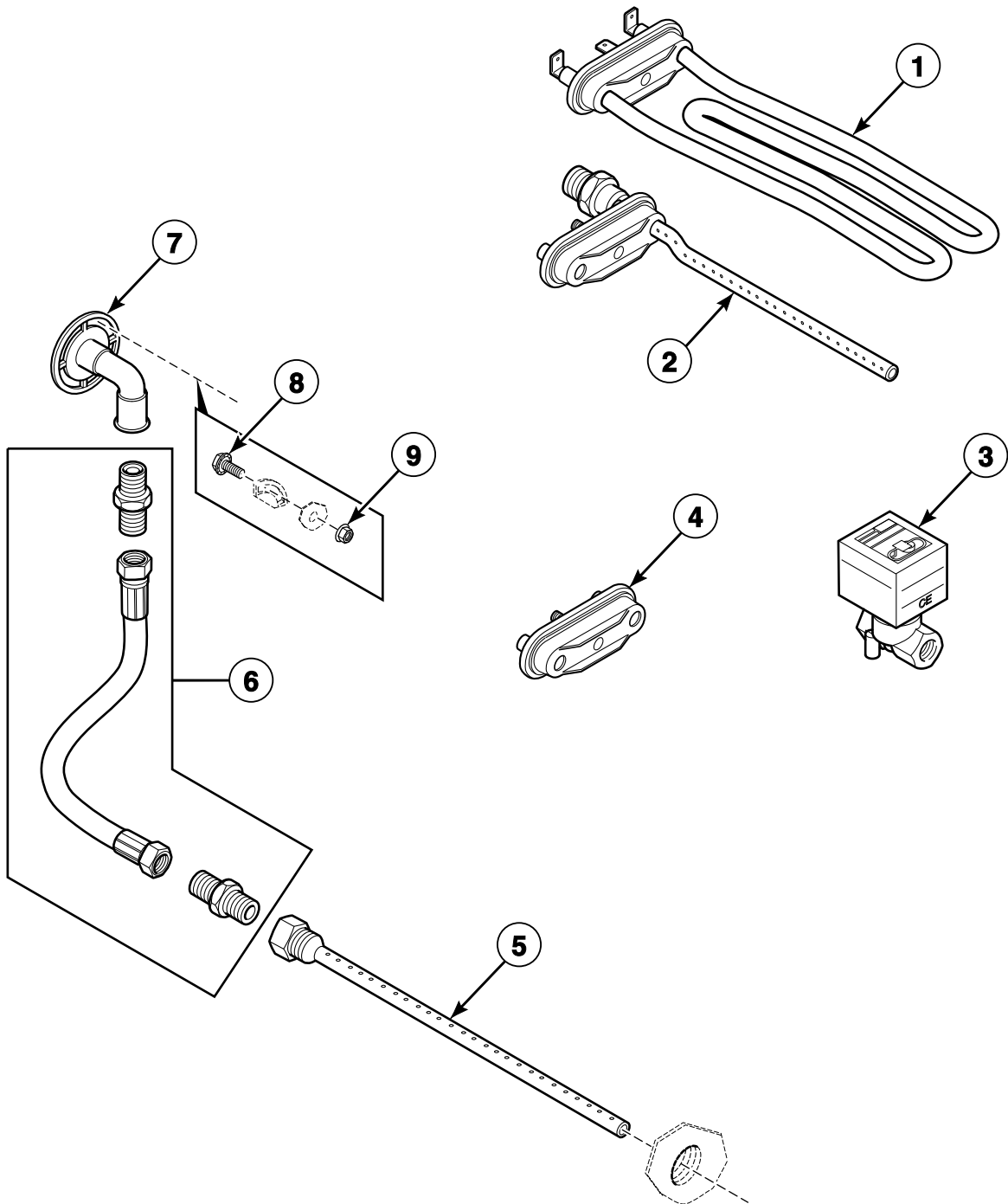


CFD453P_9001911

Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	9001495	Hose Clamp	
2	9001519	Vent Hose	
3	9001522	Soap Dispenser Gasket	
4	223/00102/30	Soap Dispenser Assembly	
5	B12347501	Screw	
6	9001509	Soap Spray Nozzle	
7	123/00103/06	Soap Box Assembly Plate	
8	9001508	Softener Spray Nozzle	
9	9001507	Soap Dispenser Rinse Siphon	
10	9001506	Rinse Insert	
11	9001511	Liquid Soap Dispenser Insert	
12	B12350903	Screw	
13	9001537	Dispenser Drain Funnel	
14	9001745	Soap Dispenser Assembly	Includes items 3-6, 8-10 and 13
15	9001664	Siphon Break Dispenser Hose	18 pound models
	9001666	Siphon Break Dispenser Hose	30 pound models
16	9001494	Hose Clamp	
17	B12310307	Siphon Break Hose	18 pound models
	B12310302	Siphon Break Hose	30 pound models
18	9001551	Liquid Soap Manifold	
19	F200205	Hose Clamp	No. 10
20	9001499	Water Hose	Sold per meter

Electric and Steam Heating Options



CFD19P_9001911

Electric and Steam Heating Options

REF	PART NO.	DESCRIPTION	COMMENTS
1	209/00562/20	Heating Element	
2	9001104	Steam Injector	
3	9001386	Steam Valve	
4	F360202	Heating Element Plug	
5	9001118	Steam Injector	
6	9001471	Steam Hose	Includes 9001894 Nipple
7	9001107	Steam Inlet	
8	9001310	Bolt	
9	9001311	Nut	

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